

Viper Elite Low Overrun 3 Barrel Recommended Service Parts List

December, 2018 Note: Check IPL for complete list of parts and for any part number changes

Part Number	Description	1-10	11-25	26-50
BARREL & DRIVE SYSTEM PARTS				
620715735	Beater Body	2	2	4
2392	Bushing (face plate)	2	4	6
620049806	Scraper Blades	2	4	6
322441000	Sensor Viscosity	2	2	4
320678000	O-Ring 3.44 I.D. (Face Plate)	2	2	4
325954000	Stem Assembly (Face Plate Relief Valve)	0	1	2
560004631	Face Plate (SPH valve) Stainless Pull Handle	0	0	1
325918000	Face Plate (for Motorman Valve)	0	0	1
620607712	Dispense Valve (SPH) Stainless Pull Handle	0	0	1
620045520	Dispense Valve (Motorman)	0	0	1
2818	Caged O'ring (Motorman)	2	4	8
629096940	Foam Pack - Service replacement kit	0	0	1
620314938S	Drive Motor (60hz)	1	1	2
620314941S	Drive Motor (50hz)	1	1	2
629097285	Capacitor start - Drive Motor (50hz)	1	2	2
629097286	Capacitor start - Drive Motor (60hz)	1	2	2
620314938kit	Drive motor and capacitor replacment kit - includes motor and capacitor	1	1	2
629096854	Adapter - Drive Shaft Kit	2	2	4
620045383	Rear Seal (packet of 10)	1	2	3
PRODUCT DELIVERY PARTS				
620709843	Regulator - Water 30psi	1	1	2
629096937	Pump - Water (Flojet)	1	1	1
620043083	Switch Sold Out - Water	1	1	2
620608747	Valve Solenoid Assy - Water	1	1	2
620313291	Switch Sold Out - Syrup	1	2	2
620608746	Valve Solenoid Assy - Syrup	1	1	2
560002991	Checkvalve - Syrup and Water	1	1	2
620313722	Solenoid Coil - Syrup and Water Solenoid Assy	1	2	2
620313290	Pressure Switch - CO ₂	1	1	2
183446016	Regulator CO ₂ - 0-30psi (Expansion Tank)	0	0	1
183287000	Gage - Accumulator CO ₂ regulator 0-60psi	1	1	2
183460016	Regulator CO ₂ - 0-60psi (Barrel)	0	0	1
183099000	Regulator CO ₂ - Repair kit	2	2	4
620609161	Solenoid - CO ₂ fill	1	2	2
629097390	Viper Expansion tank conversion kit - long to short	1	2	3
620061583	Viper Elite repacment Expansion Tank	3	6	9
620059116	Pressure Transducer (service part)	1	2	3
620047160-200	Transducer Circuit board (service part)	1	2	4
620609162	Check valve - CO ₂	1	2	2
620609164	Brix Valve-3 way	0	1	1
REFRIGERATION PARTS				
629096902	Condenser Fan	0	0	1
620314318	Run Capacitor - Condenser Fan	1	1	1
629096901	Compressor Kit (60 hz)	0	0	1
620314322	Run Capacitor - Compressor (60hz) 40mf 370V	1	1	1
629096900	Compressor Kit (50hz)	0	0	1
620043082	Run Capacitor - Compressor (50hz) 50mf 370V	1	1	1
620609156	Valve - AXV expansion	0	0	1
620609157	Valve - Hot Gas and Suction Line	0	0	1
620313726	Solenoid coil - Hot gas and Suction Line Valve	1	1	2
638036188	Receiver	0	0	0
620045372	Accumulator Foamed	0	0	0
3557	Dryer	0	0	1
629096938	Sensor - Thermistor Kit	2	2	4

629096942	Switch - Thermal Cut Out	1	2	2
620314540	Pressure transducer 500PSI	0	1	1
620314539	Pressure transducer 300PSI	1	1	1
E-BOX PARTS				
620314869-100S	Main I/O Board (V3.x Software)	1	1	2
620314670S	I/O Expander Board	1	1	2
620314871-100S	User Interface Board (V3.x Software)	1	1	2
620045351S	Motor Power Board - 3 & 4 barrel	1	1	2
629096275S	Membrane Touch Switch	1	1	2
620710739S	Transformer 60+75VA 120V-24V	1	1	2
620710737S	Transformer 100+50VA 120V-24V	1	1	2
620314029	Contactora	1	1	2

MERCHANDISER PARTS				
620061825	LED Merchandiser PCB	0	0	1
620314874S	Status Board - Main	1	1	2
620314875S	Status Board - Extender	1	1	1
620043050S	Power Supply Assy	1	1	1