

# INSTALLATION INSTRUCTIONS

## LP/PR Lower Drip Tray Replacement Kit

### SAFETY INSTRUCTIONS

**WARNING:**

Before starting installation, read and understand all safety label and warnings on the machine. Also review and understand all safety instructions in the owners, installation and service manuals.

**Failure to comply could result in serious injury, death or damage to the equipment.**

### QUALIFIED SERVICE PERSONNEL

**WARNING:**

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

**All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.**

### SAFETY PRECAUTIONS

This unit has been specifically designed to provide protection against personal injury. To ensure continued protection observe the following:

**WARNING:**

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

**Failure to comply could result in serious injury, death or damage to the equipment.**

**CAUTION:**

Always be sure to keep area around the unit clean and free of clutter.

**Failure to keep this area clean may result in injury or equipment damage.**

## INSTRUCTIONS

**Table 1. Parts List**

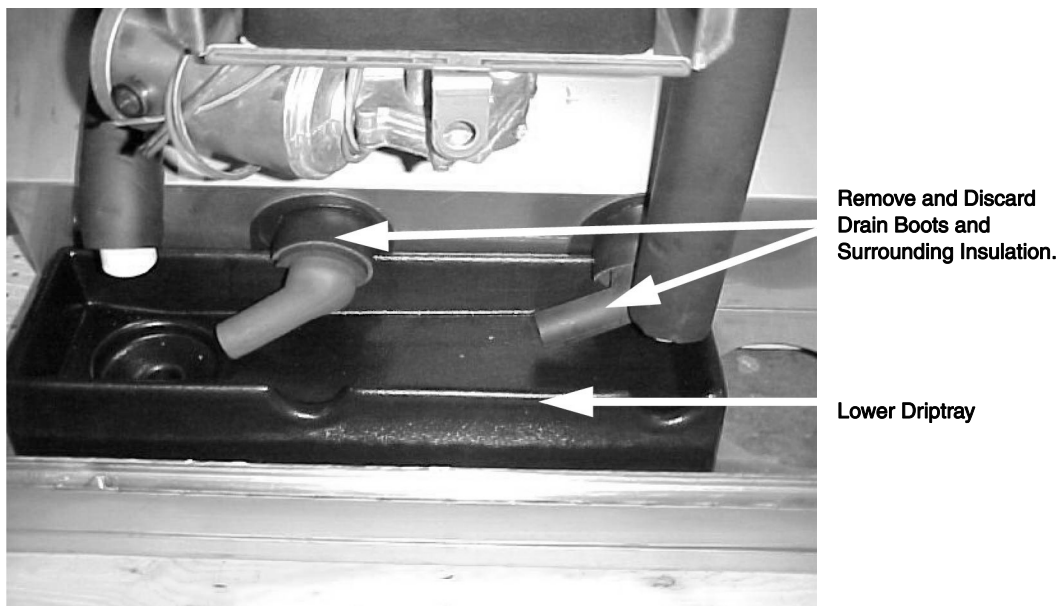
Item No.	Part Number	Description	Qty.
1	620403018	Foamed Drip tray Assembly with Drain Fitting Installed	1
2	50951	3/4" PVC 90° Elbow	1
3	51578	3/4" Nipple	1
4	50952	3/4" Socket X 3/4" Threaded PVC Coupling	1
5	51267	3/4" PVC Street Elbow	1
6	51288	3/4" MPT X 1" Barb Adapter	1

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**Failure to comply could result in serious injury, death or damage to the equipment.**

1. If applicable, remove and discard the two cold plate drain boots and surrounding insulation (see Figure 1).



**Figure 1.**

2. Remove lower drip tray drain from floor drain line.

**NOTE: If the dispenser hopper is loaded with ice, ice will continue to melt from the coldplate drains. This water must be contained until new drip tray/drain lines are installed.**

3. Wipe up any water on or underneath unit with a cloth or paper towels.
4. If drain line to floor drain is PVC, see Figure 2 for recommended drip tray fitting setup. If drain line to floor drain is Flexible tube, see Figure 3 for recommended drip tray fitting setup.

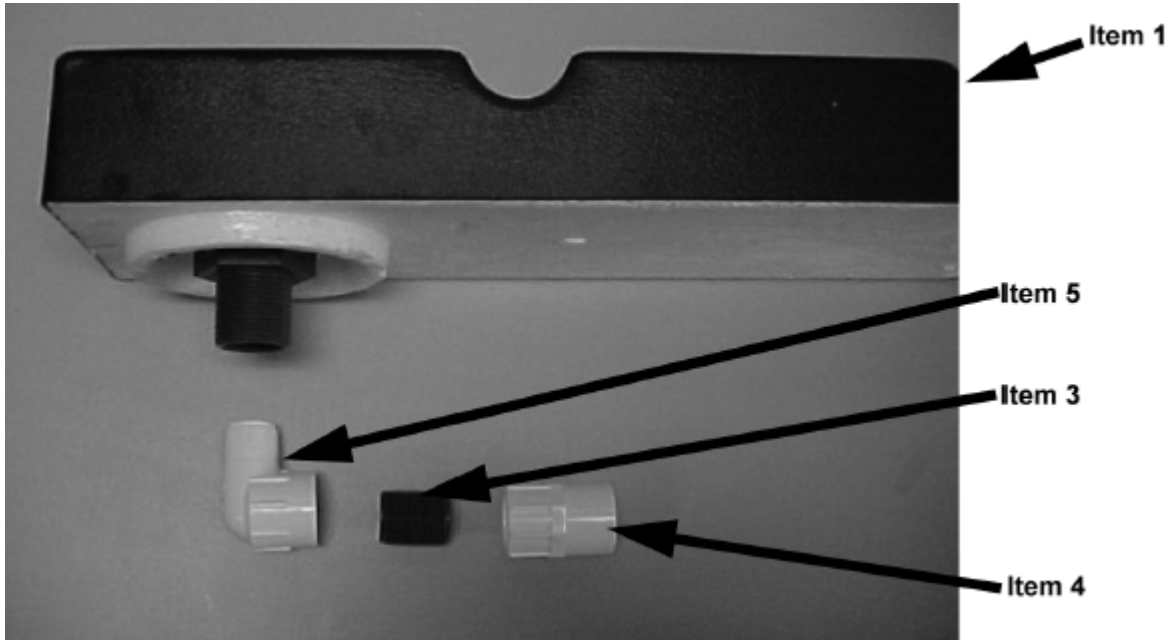


Figure 2. Fittings included in kit

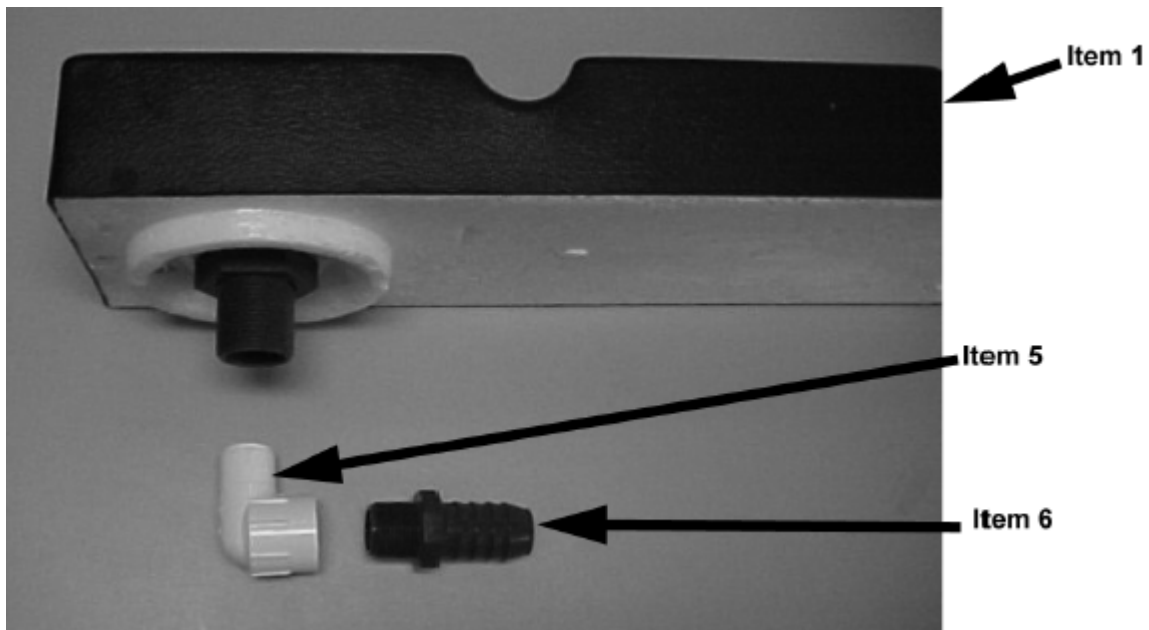
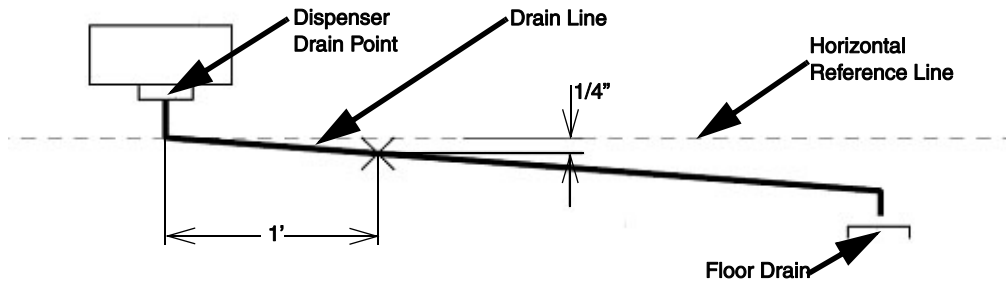


Figure 3. Fittings included in kit

5. Install new drip tray into the dispenser by tilting the drip tray underneath the coldplate drains.
6. Reconnect drain line to drip tray. The drain line must slope a minimum of  $\frac{1}{4}$ " per foot to the floor drain, see Figure 4. Drain lines must be installed to comply with federal, state and local codes.

**! IMPORTANT:**

It is required to fully insulate all drain lines and fittings to prevent condensation from forming!



**Figure 4.**

7. Check new drip tray, drain line, and fittings for leaks.
8. Wipe up any water on or underneath unit with a cloth or paper towels.