



INSTALLATION INSTRUCTIONS

PR150/300 & ip150 Drip tray Drain tube Fix

SAFETY INSTRUCTIONS



WARNING:

Before starting installation, read and understand all safety label and warnings on the machine. Also review and understand all safety instructions in the owners, installation and service manuals.

Failure to comply could result in serious injury, death or damage to the equipment.

QUALIFIED SERVICE PERSONNEL



WARNING:

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.

SAFETY PRECAUTIONS

This unit has been specifically designed to provide protection against personal injury. To ensure continued protection observe the following:



WARNING:

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.



CAUTION:

Always be sure to keep area around the unit clean and free of clutter.

Failure to keep this area clean may result in injury or equipment damage.

INSTRUCTIONS

WARNING:

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.

1. Raise and lock upper drip tray assembly (see Figure 1).



Upper Drip Tray Assembly

Figure 1.

2. Clean out and dry drip tray with a rag or paper towel, remove strainer if applicable (see Figure 2 and Figure 3).



Strainer Upper Drip Tray Assembly

Figure 2.



Clean and Wipe Dry Inside Drip Tray

Figure 3.

3. Cut existing drip tray drain line assembly and discard (see Figure 4).

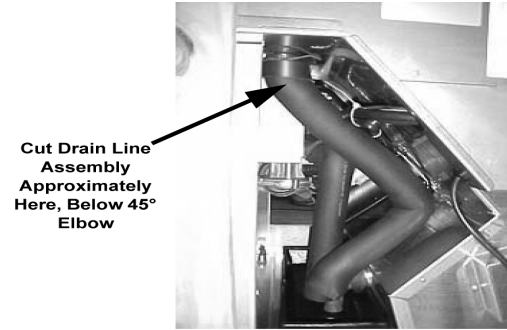


Figure 4.

4. Remove damaged drain tube and 45° elbow (see Figure 5).

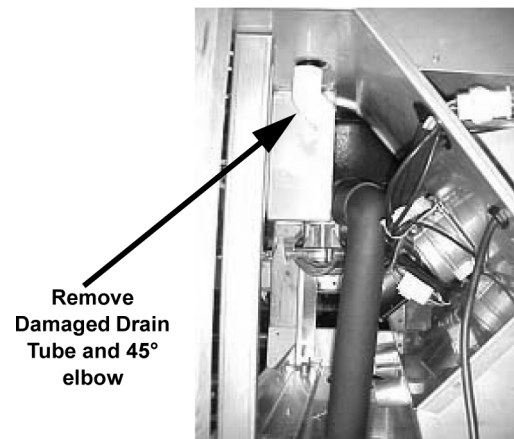
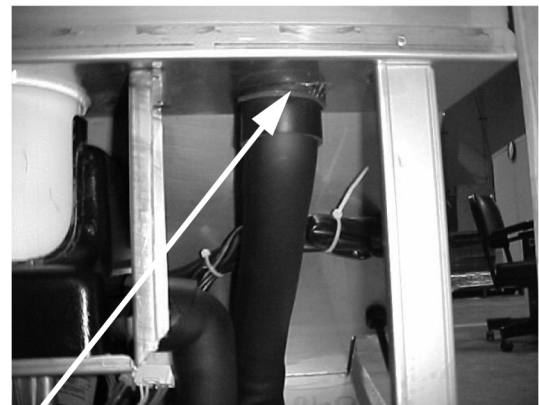


Figure 5.

5. Using a screwdriver, clean out as much foam to be able to remove drain stub from underneath drip tray (see Figure 6).

⚠ IMPORTANT:
BE CAREFUL NOT TO DAMAGE DRIPTRAY!

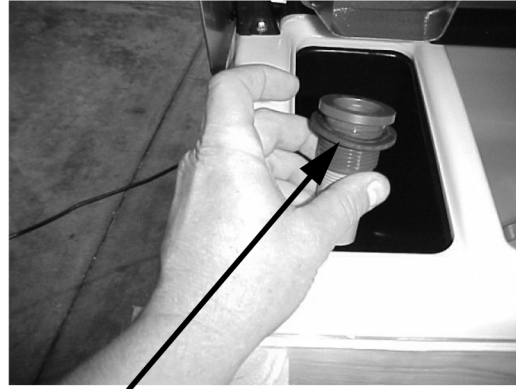
6. From underneath, drill a 1-3/8" hole (hole saw provided in kit) into bottom of drip tray. Center new hole as much as possible with existing hole.
7. Clean and deburr new hole as much as possible.



Using a screwdriver, clean out as much foam to be able to remove drain stub from underneath drip tray.
BE CAREFUL NOT TO DAMAGE DRIPTRAY!!!

Figure 6.

8. Install through the top of the driptray and re-center new fitting into driptray bottom. Be sure O-Ring is installed (see Figure 7).
9. From underneath, using nut (supplied in kit) to tighten down fitting.



Install new fitting through the top of the driptray. Be sure o-ring is installed.

Figure 7.

10. Re-plumb and insulate drain line onto unit. Insulation and PVC fittings/pipe are supplied with the kit (see Figure 8 for assembly and cut lengths, see Figure 9 for completed assembly).



IMPORTANT:

BE SURE TO USE A NSF APPROVED PVC CLEANER AND SOLVENT FOR ASSEMBLY!

11. Re-install driptray strainer (a strainer is supplied in the kit if one was not supplied with the unit).
12. Check driptray, fittings, and lines for leaks.
13. Lower upper driptray assembly.

Note: Assemble this end to the upper drip tray.

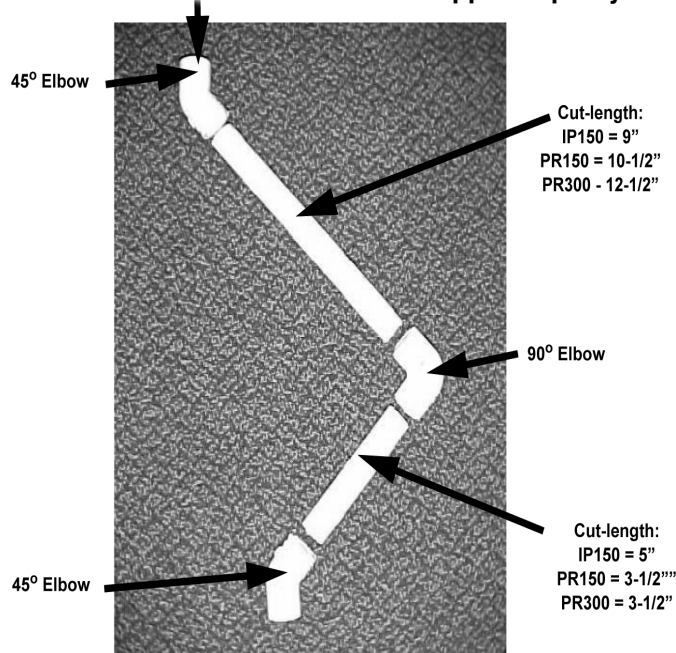


Figure 8. Assembly of New Drain Line

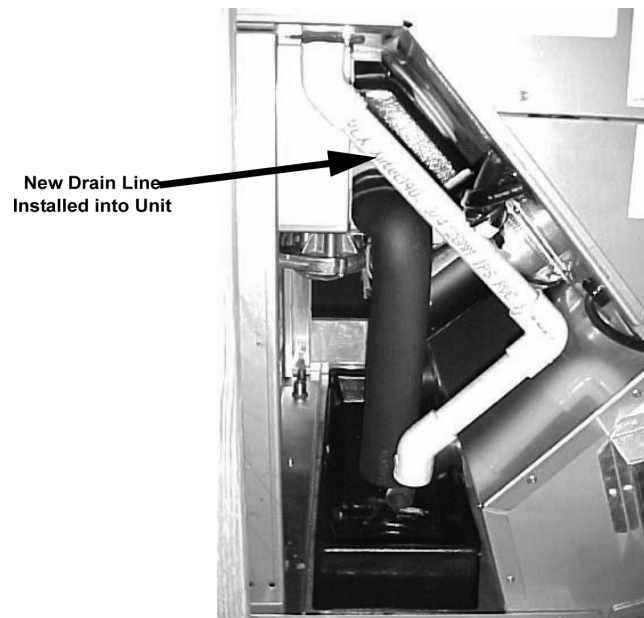


Figure 9. Completed Assembly