

INSTALLATION INSTRUCTIONS

PR150/300 & IP150 SEPARATE DRAIN FOR UPPER DRIP TRAY

⚠ WARNING:

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.

1. Raise and lock drip tray assembly (see Figure 1).



Drip tray Assembly

Figure 1.

2. Clean out and dry drip tray with a rag or paper towel, remove strainer if applicable (see Figure 2 and Figure 3).



Strainer

Upper Drip tray Assembly

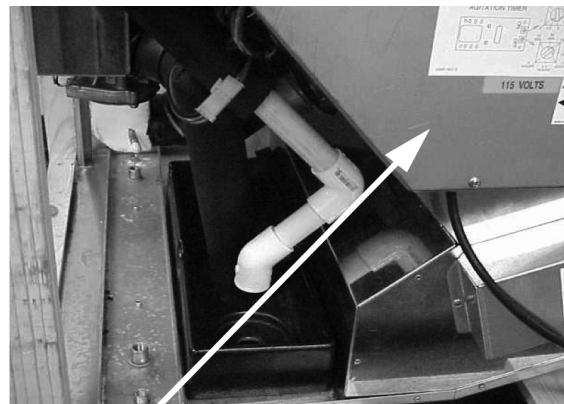
Figure 2.



Clean and Wipe Dry Inside Drip tray

Figure 3.

3. Remove insulation from drip tray drain line assembly (see Figure 4).



Remove Insulation from Drip tray Drain Line Assembly

Figure 4.

4. Cut PVC drain as shown in Figure 5 . **BE CAREFUL TO SECURELY HOLD DRAIN LINE TO AVOID DAMAGE TO UPPER DRIPTRAY!!!**



Cut PVC Drain

Figure 5.

5. Deburr edge of PVC and re-plumb and clamp with new flexible tube/clamp supplied in kit (see Figure 6). **MAKE SURE THAT THE INSULATION COVERS ALL EXPOSED TUBING/CLAMP!**



Clamp Drain Line

Re-plumb with New Drain Line and Insulation

Figure 6.

6. Re-route new drain tube to floor drain. **MAKE SURE THAT THERE ARE NO KINKS IN NEW DRAIN LINE!**
7. Re-install drip tray strainer if applicable.
8. Check drip tray, fittings, and lines for leaks.
9. Lower upper drip tray assembly.