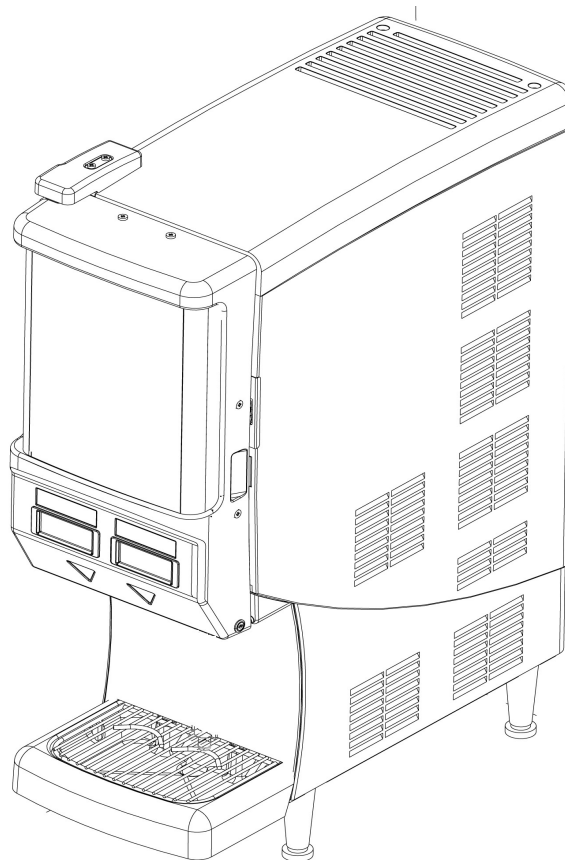




QUEST ELITE 2 FLAVOR (2FL)

ILLUSTRATED PARTS LIST



Release Date: February 23, 2022

Publication Number: 721Q12101IPL

Revision Date: February 23, 2022

Revision: A

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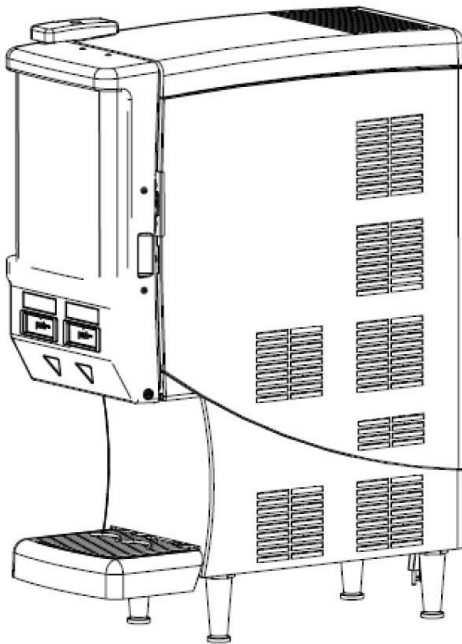
This document contains the original instructions for the unit described.

MARMON FOOD SERVICE TECHNOLOGIES
355 KEHOE BLVD
CAROLSTREAM IL
TEL:+1-800238-3600
Printed in U.S.A.

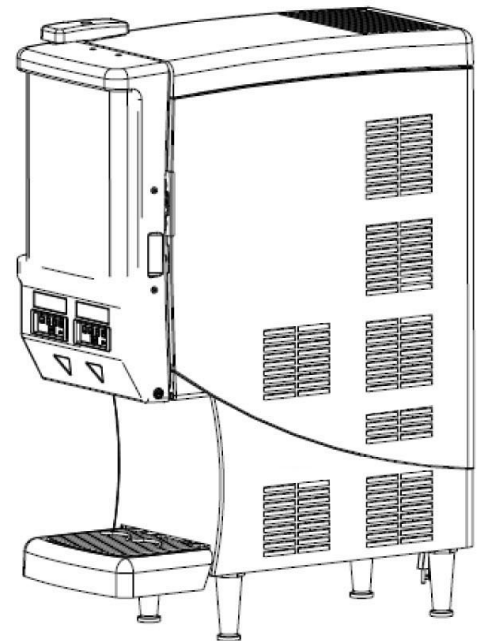
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QUEST ELITE UNITS



Unit with Pushbuttons



Unit with Portion Control

Figure 1.

Table 1. Top Quest Assembly

Part No.	Description
721Q12101JU1	QSTE R290 SLJ FLUSH 2FL 115/60 PB ILLUMINATED
721Q422209	QST-NT 2FL PB 120/60 SLJ ILLUM R290
721Q12111JU1	QSTE R290 SLJ FLUSH 2 FL 115/60 PC ILLUMINATED
721Q12111	QSTE SLJ FLUSH 2FL 115/60 PC I R290
721Q12101	GEN QST-NT R290 2FL PB 120/60 SLJ ILLUMINATED GENERIC
721Q02101JU1	QSTE R290 SLJ NON FLUSH 2FL PB ILLUMINATED
721Q12101	QSTE R290 SLJ FLUSH 2FL 115/60 PB ILLUMINATED
721Q02101JU2	QSTE R290 SLJ NON FLUSH 2FL PB ILLUMINATED
721Q02101	QSTE SLJ NON FLUSH 2FL 115/60, R290
721Q24112	QSTE SLJ FLUSH 2FL 220/60 PC ILLUMINATED

FINAL ASSEMBLY

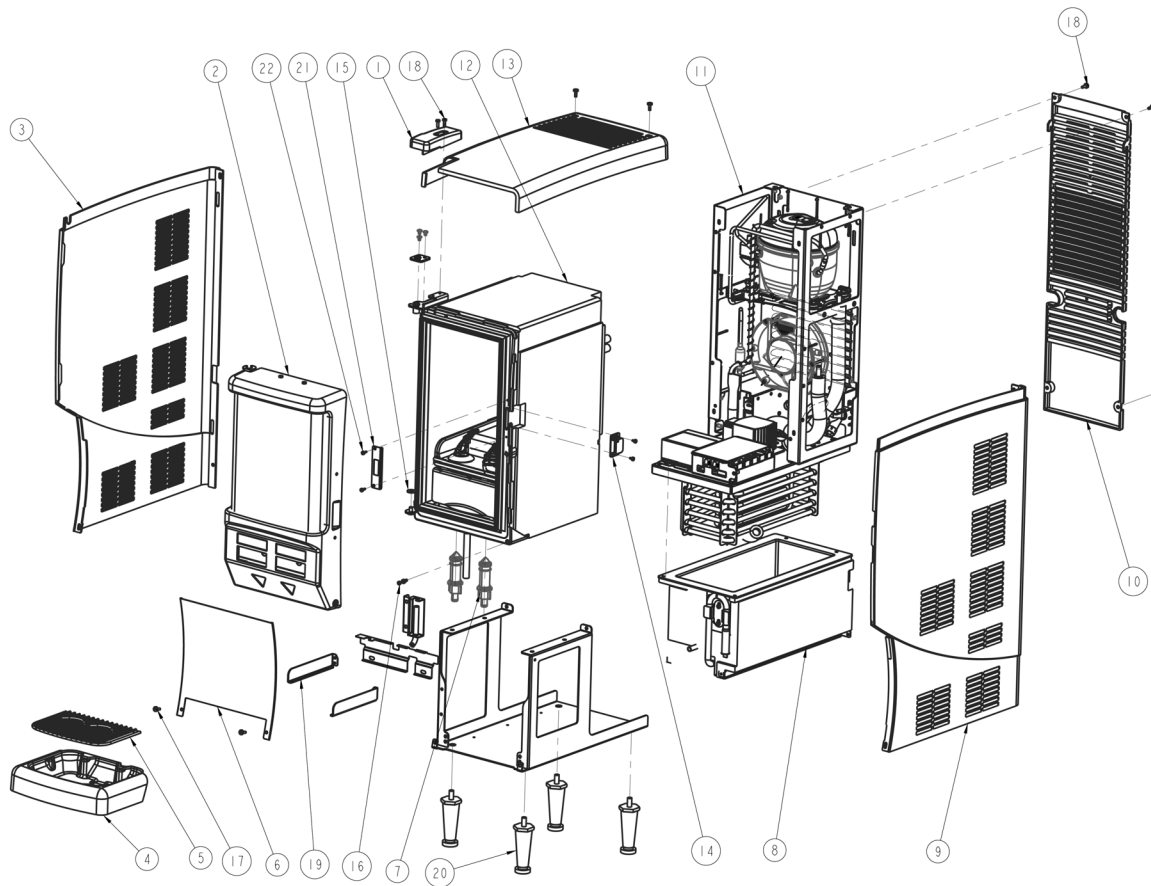


Figure 2.

Table 2. Final Assembly

Item	Part No.	Description
1	620047969	Hinge Top Cover, Quest Elite 2/4 FL
2	620047744	Merchndsr Assy Qst2 2FL
3	620054876	Side Panel LH. Quest Elite 2/4 FL
4	620049855	Drip Tray, Black W/Texture, Quest Elite 2 FL
5	620708562	Cup Rest W/LOC Quest 2 STND 8.1 X
6	620048648	Splash Panel Guard, Quest Elite 2 FL
7	620715835	Nozzle Static Mixer ASMB
8	620049092	Tank Foamed Qste Finish 2FL
9	620054875	Side Panel RH. Quest Elite 2/4 FL
10	620050923	Rear Panel, Quest 2 FL

Table 2. Final Assembly

Item	Part No.	Description
13	620048898	Top Panel W/Cut, QST Elite 2 FL
14	720704004	Door Catch, Female 2FL / 4FL
15	620049566	Washer- Hinge Bottom QST Elite 2/4FL
16	620047782	Pin Latch Cabinet Qst2 2FL/4FL
17	0704105	Screw MA #8-32 TRPH 16 SS
18	70178	Screw MA #8-32 TRPH 16 SS
19	620047429	Brkt, Drip Tray, Right, QST 2/4 FL
	620047428	Brkt, Drip Tray, Left, QST 2/4 FL
20	37958	Leg Level 4"
21	720201440	Brkt, Catch Strike Plate QST-NT
22	720701405	Screw TB D6-18 PAPH 12 SS

DOOR ASSEMBLY REFERENCE (PUSHBUTTON & PORTION CONTROL)

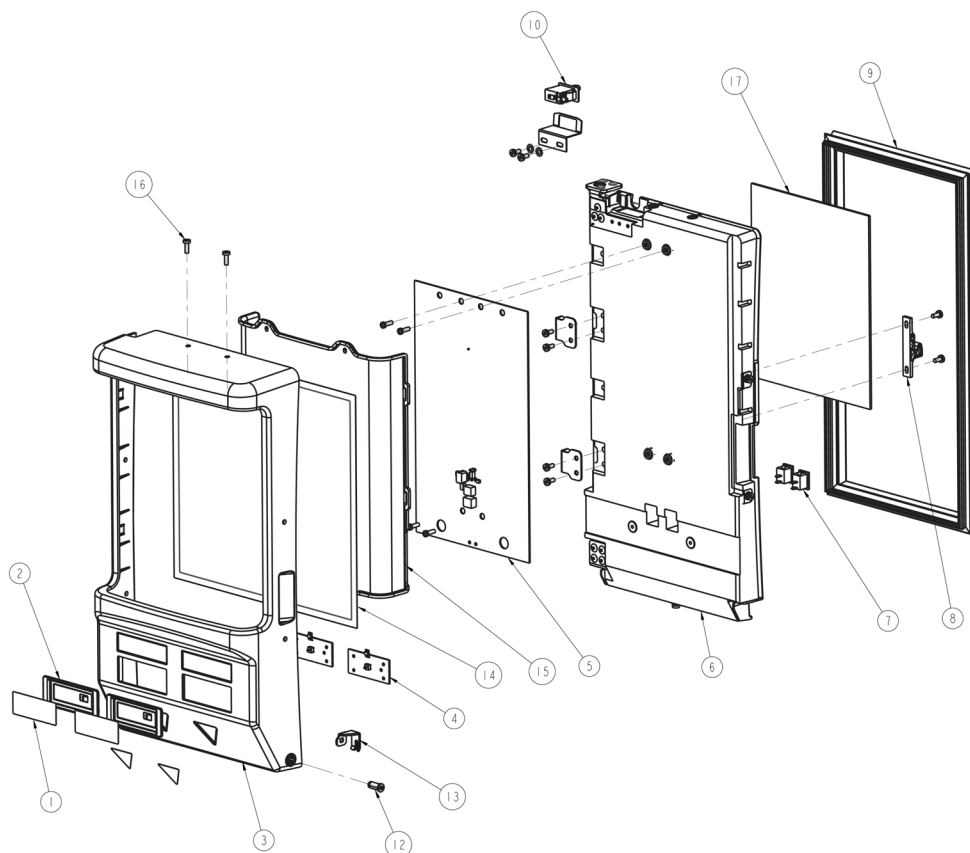


Figure 3.

Table 3. Door Assembly

Item	Part No.	Description
1	620047753	Overlay Assembly, Pushbutton Control, Quest
	620047750	Overlay Assembly, Portion Control, Quest Elite, 2/4
2	620047751	Bezel, Pushbutton, Silver, Quest Elite, 2/4 FL
	620047968	Bezel, Portion Control, Silver, Quest Elite, 2/4 FL
3	620047745	Merchandise, Quest Elite, 2FL
4	45018001	Board Pushbutton SLJ
	49280001	Board Portion Control SLJ
5	620047679-100	LED Quest PCBA Backlight Family
6	620047754	Assembly, Door Foamed, Quest Elite, 2FL
7	620051427	Switch Rocker Unmarkedv Qste 2/4FL
8	720704005	Latch Door Male
9	620047759	Seal, Door, Quest Elite, 2FL
10	740002199	Switch Cutout 10 A MOM F6900A
11	620049097	Label Triangle Nozzle Indicator Mirror Finish QST2 2/4FL
12	620047747	Kit, Lock & Key Door Quest Elite 2FL/4FL

Table 3. Door Assembly

Item	Part No.	Description
13	620047748	Latch Mounting Lock
14	620047761	Graphic, Generic, Quest Elite, 2FL
15	620047760	Lens, Quest Elite, 2FL
16	70747	Screw MA 8-32 TRPH 12 SS
17	620052150	Label Daily Flush & Cleaning Quest Elite Qt
	620052151	Label Daily Flush & Cleaning SLJ Flush
	620052153	Label Daily Cleaning Qste Non Flush
*	629097007	Kit 1, Flavor Strip Quest Elite, 2/4FL (Not shown)
	629097008	Kit 2, Flavor Strip Quest Elite, 2/4FL (Not shown)
*	729011218	Kit, Conversion PB to PC, QSTE 2FL(Not Shown)
	729011219	Kit, Conversion PC to PB, QSTE 2FL (Not Shown)
*	620050925	Label Rocker Switch Details, Qste, 230v, 2/4FL (Not Shown)
*	620066441	Handle, Pull Pocket (used on FN2 Models only). (Not Shown)

CABINET ASSEMBLY REFERENCE

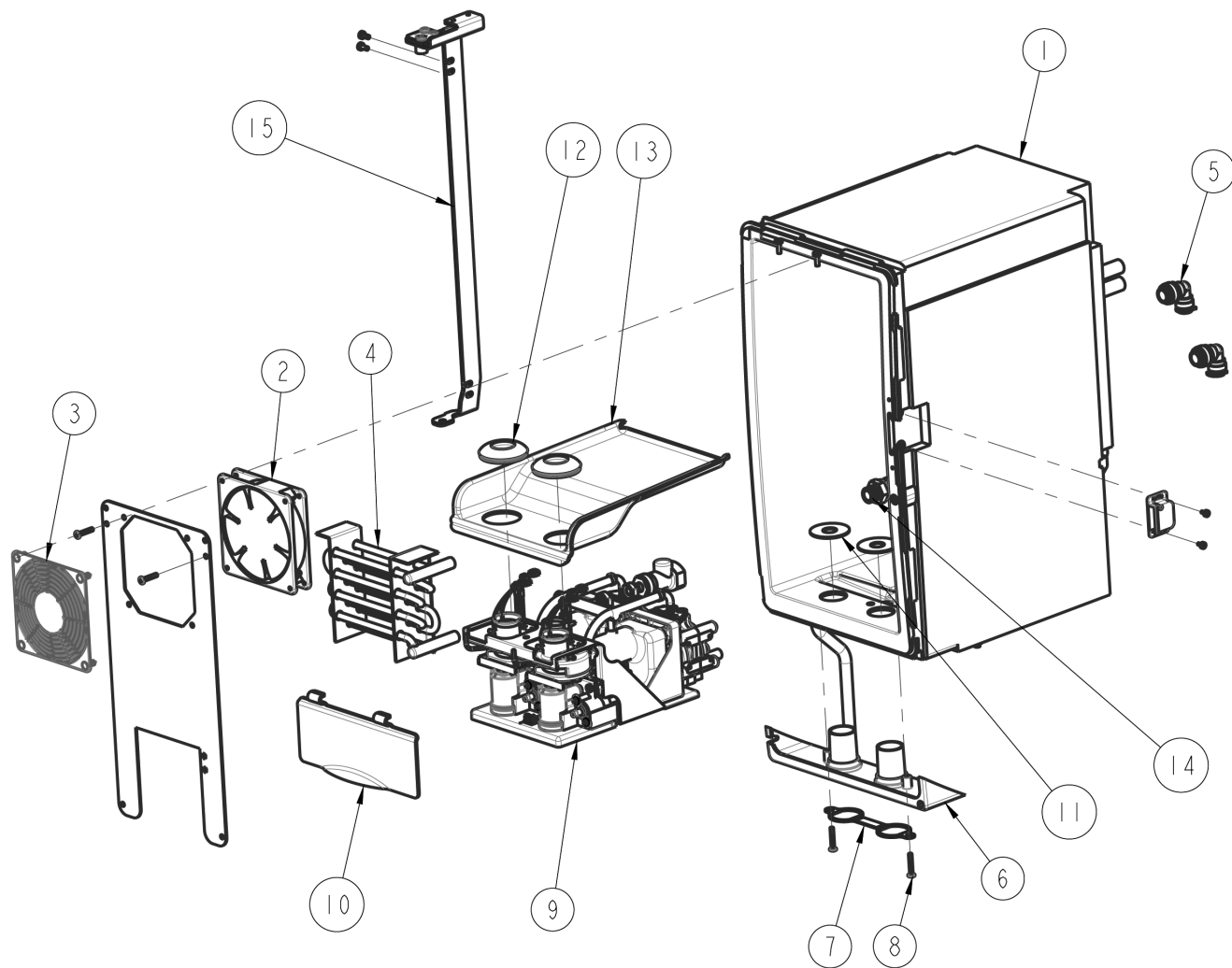


Figure 4.

Table 4. Cabinet Assembly

Item	Part No.	Description
1	620049842	Cabinet Assy QST Elite 2FL Modified Drain
2	720506104	Fan Assembly 115/60/50 4.7 X 4.7X1.0
	720506105	Fan Assembly 230/50/60 4.7 X 4.7 X1.0
3	620047512	Guard, Fan EBM 9000 & 4000
4	720506202	Cabinet Heat Exchanger, Quest Elite, 2FL
5	720509206	Fitting Push, Union Elbow, 3/8"X 1/2" LG
6	620047970	Trim Bottom W/Insert, Quest Elite, 2FL
7	720201479	Bracket Dual Nozzle Block Quest
8	07040007	Screw Machine, #8-32 PAPH 28SS

Table 4. Cabinet Assembly

Item	Part No.	Description
9	720401801X	Platform Assembly, Quest 4 SLJ Flush
	720401809	Platform Asy No Flush No Soldout QST
	720522100X	Platform Asy Qlt Qst 2FL
10	720532102	Platform Door, Quest 2FL
11	S3354	Gasket Sealing Bowl Spout
12	720703301	Grommet, Seal Platform Cover Quest
13	720201510	Shelf, Cabinet, Quest 2FL
14	720200206	Fitg Insrt 3/8"NPT PP
15	620047775	Brkt Hinge QST2 2FL/4FL

TANK COVER ASSEMBLY

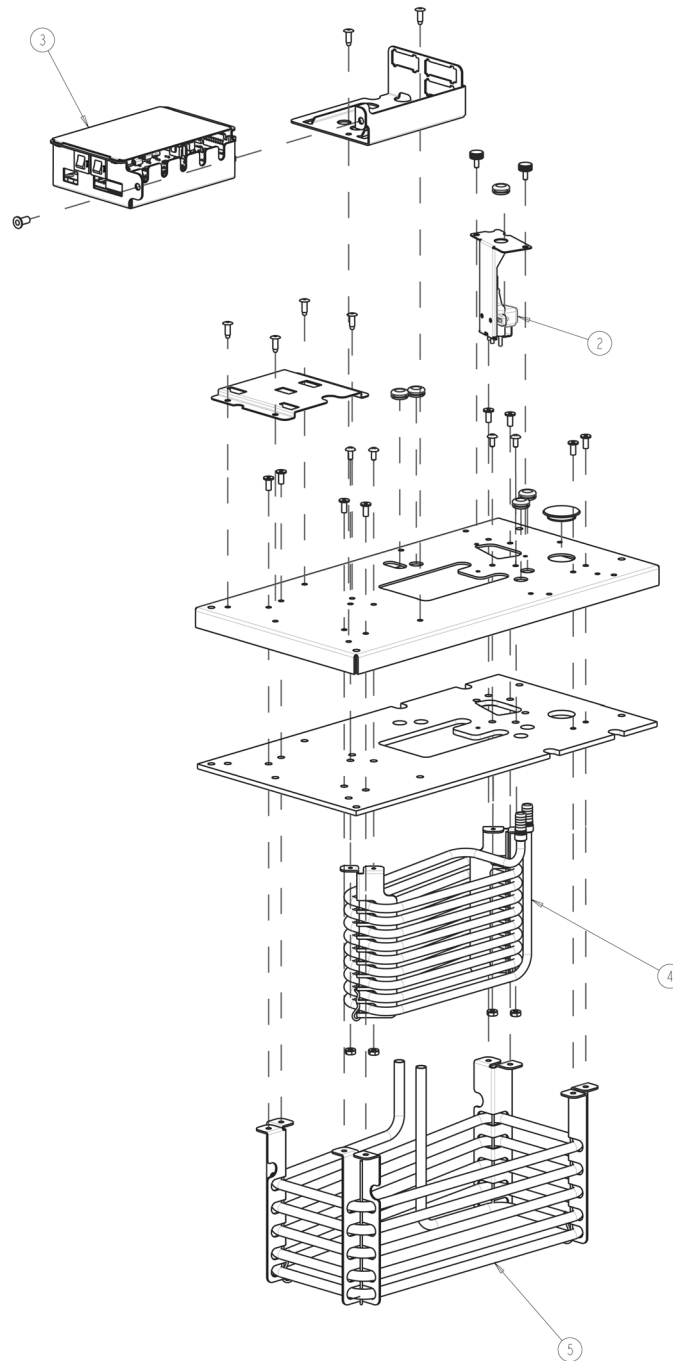


Figure 5.

Table 5. Tank Cover Assembly

Item	Part No.	Description
2	729011222	Kit Service Ice Probe Assy QSTE 2FL
3	620072324	Box Elec Asy QST2 SLJ
		Box Elec Asy Dc QST2 QLT
4	720501502	Coil, Water, QUEST 2, 2FL
5	620049563	Coil, Refrigeration QUEST Elite 2FL

REFRIGERATION FRAME ASSEMBLY

P/N 620072345

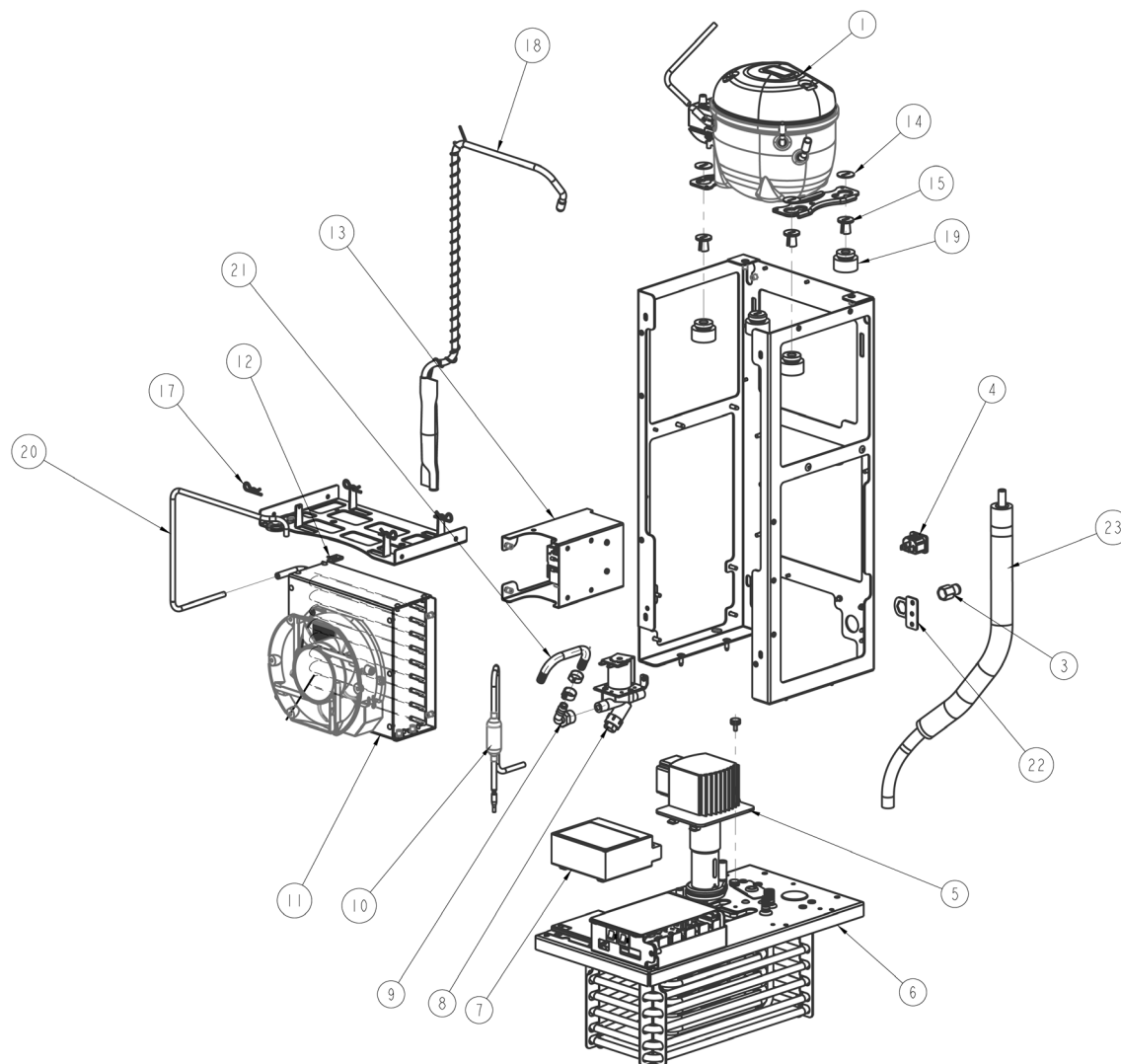


Figure 6.

**Table 6. Refrigeration Frame Assembly**

Item	Part No.	Description
1	620073087	Kit Comp 115V/60HZ QST 2 FL
3	620048659	Adapter, 1/4" FPT x 3/8" MF
4	620049959- 001	Cord Power Stra8ight IEC60320-C13 Family
	620049959- 003	Cord, Service 230V
	620049959- 007	Cord Serv 200V 60 HZ IEC 60906-1
	620049959- 008	Cord Pwr ME Version QSTE 2/4FL
	620049959- 009	Cord PWR Qste 2/4fl Cei-16/Vii Italian Plug
5	620042742	Agitator Motor Assembly 115V
	620042741	Agitator Motor Assembly 230V/50
6	620072297	Tank Cover Assembly, Quest Elite, 2FL
7	729011138	Kit GIBC Field Quest (Not Shown)
	440000911	Control Ice Bank Global 120/240V SMPS
8	620047891	Valve Water W/Solenoid, Quest Elite, ? 2/4FL
9	620049857	Reducer, Elbow, 1/4" FPT x 3/8" Barb
10	620072238	2 Cubic Inches, Filter Dryer
11	620073088	Fan Motor LPT 15 Series AC
	620073089	COND QUEST ELITE R290
12	6775	Clip Tin CB14-832-4
13	620072316	27VDC PSU
14	9649	Washer Comp Mount
15	317781000	Bushing, Split
17	08474	Clip Spring
18	620073083	Suction HX Assembly, Quest Elite 2FL
19	620049560	Grommet Ae Comp QST2
20	620058692	Line Discharge Quest 2Fl
21	49034	Tube Tygon 3/8ID X 5/8
22	620054202	Brkt Solenoid Quest Elite 2/4FL
23	620049859	Tube Asy Water Inlet To HX QST2FL

PLATFORM ASSEMBLY NON FLUSH NON SOLD-OUT QST P/N 620073302

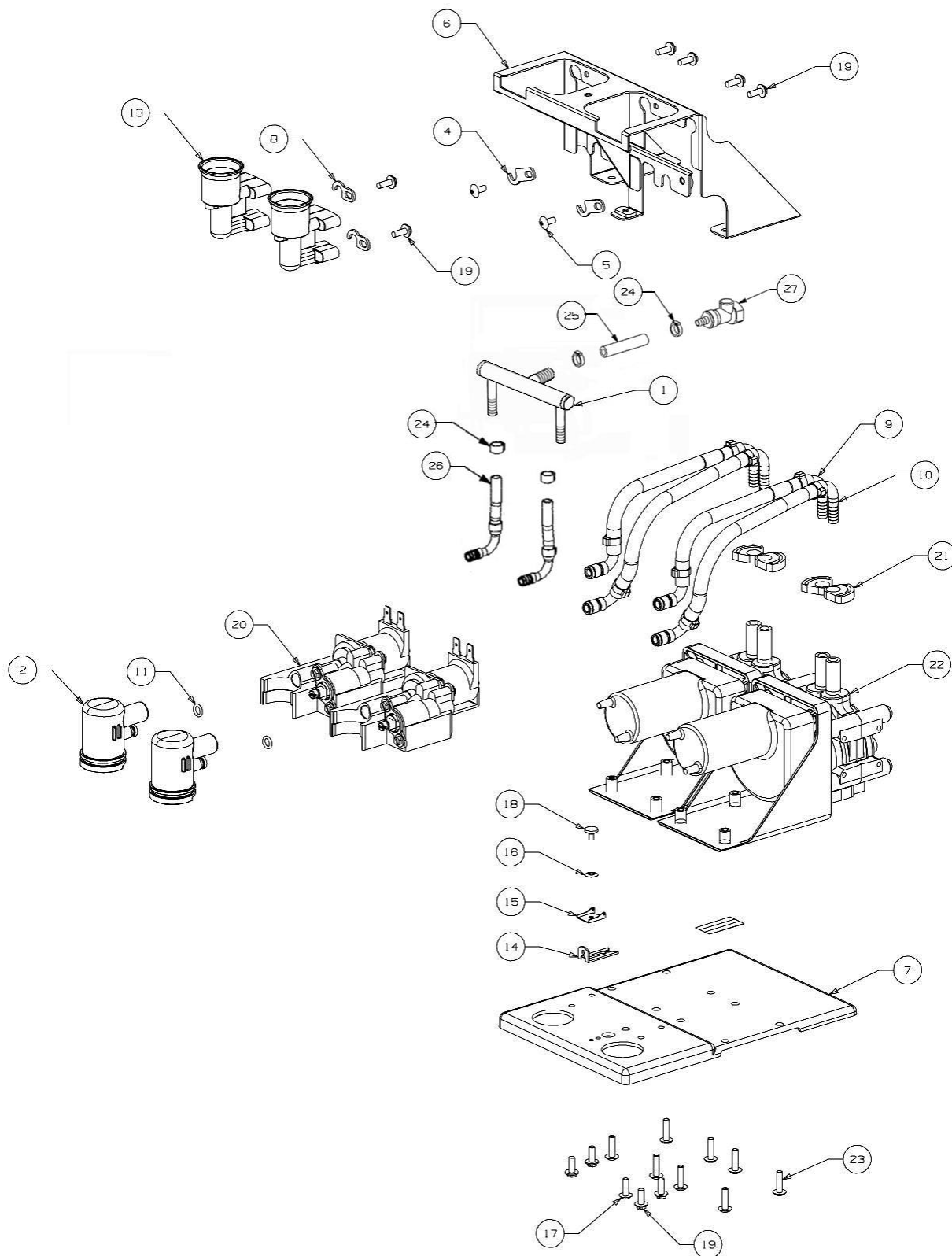


Figure 7.



Table 7. Platform Assy Non Flush Non Sold-Out QST

Item	Part No.	Description
1	720509314	Manifold Water In QST
2	720500033	Chamber Mixing QST4
4	724558601	Clip Tube Retainer QST
5	70171	Screw MA 08-32 TRPH 12 SS
6	720201433	Brkt Asy Platform SLJ QST-NT
7	720202704	Base Platform SLJ QST IHOP
8	720704207	Washer Hold Down Hook RH Turn QST
9	720509103	Tube Asy Concentrate Out QST
10		Tube Asy Concentrate In QST
11	99010	O-Ring 239ID 070CS 60DU BU-N
13	620046159	Adapter Caddy No Flush QST
14	45046	Latch #2 Medium SS
15	45047	Guide Latch #2 Med
16	45048	Washer Latch #2 Med
17	0704105	Screw MA 08-32 TRPH 16 SS
18	720800077	Rivet 125D 1/8
19	49478001	Screw Tc 08-18 Hxsl 14 Ss 25
20	45508200	Valve Block Asy QLT Generic
21	48195006	Clamp Hose .470ID
22	45185X	Pump & Motor Asy 3-Roller
23	0704107	Screw #8-32 X 5/8 THMS SS
24	309852000	Clamp Oetr 669 Open STPLS #17.0
25	49034	Tube TYGON 3/8 IDX 5/8
26	720509104	Tube Asy Water Valve Inlet
27	720720498	Coupling In-line 3/8 ID HC35
*	620073390	No-Sold-Out Harness

PLATFORM ASSEMBLY SLJ FLUSH

P/N 620073301

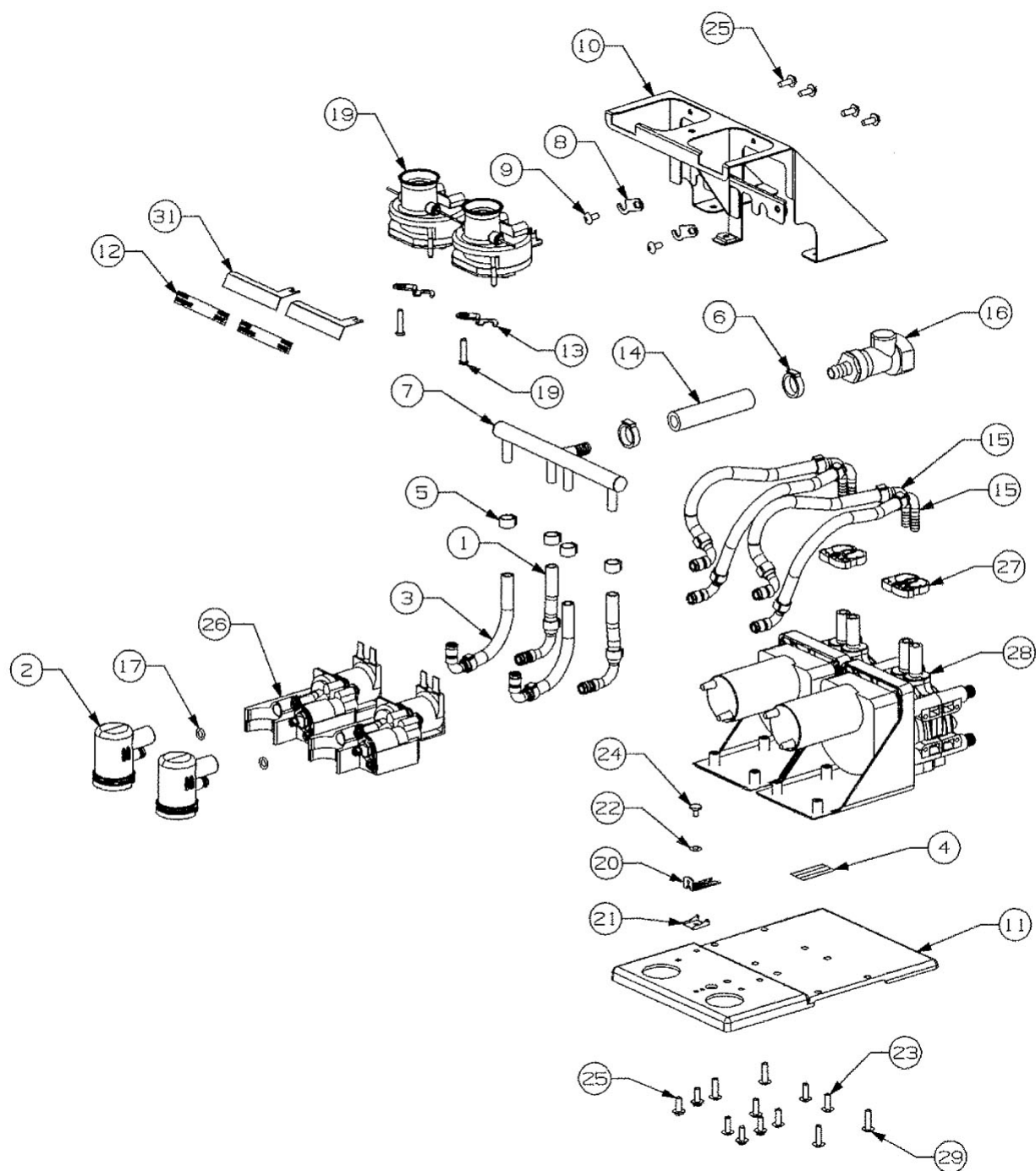


Figure 8.

**Table 8. Platform Assembly SLJ Flush**

Item	Part No.	Description
1	720509104	Tube Assembly Water Valve Inlet
2	720500033	Chamber Mixing QST4
3	720509105	Tube Assembly Water Rinse Inlet
5	30985499	Clamp Oetr 413Open STPLS #10.5
6	30985200	Clamp Oetr 669 Open STPLS #17.0
7	720509304	Manifold Water SS Quest 4
8	724558601	Clip Tube Retainer QST
9	70171	Screw Machine 8-32 TRPH12SS
10	720201433	Bracket Assembly Platform SLJ QST IHOP
11	720202704	Base Platform SLJ QST IHOP
12	7245072	Label Dispense/Flush QST
13	720704207	Washer Hold Down Hook RH Turn QST
14	49034	Tube TYGON 3/8 IDX 5/8
15	720509103	Tube Assembly Suction Quest
16	720720498	Coupling In-line 3/8 ID HC35
17	99010	O-ring 239 ID 070CS 60DU BU-N
18	620072337	Harness Assembly Platform SLJ 1000(Not Shown)
19	45060001	Adapter Bottle Assembly SL DIS P
20	45046	Latch #2 Medium SS
21	45047	Guide Latch #2 MED
22	45048	Washer Latch #2 MED
23	0704105	Screw MA 08-32 TRPH 16 SS
24	720800077	Rivet Platform Base QST
25	49478001	Screw Tc 08-18 Hxsl 14 Ss 25
26	45508200	Valve Block AS QLT Generic
27	48195006	Clamp Hose.470 ID
28	45185X	Pump & Motor Assembly 3-Roller
29	0704107	Screw #8-30 2X 5/8 THMS SS
30	720501706	Cap Plug.093 ID X 50 Long 1/2 inch
31	720201611	Plate Support Bottle Adapter QST/QLT

PLATFORM QLT

P/N 720522100X

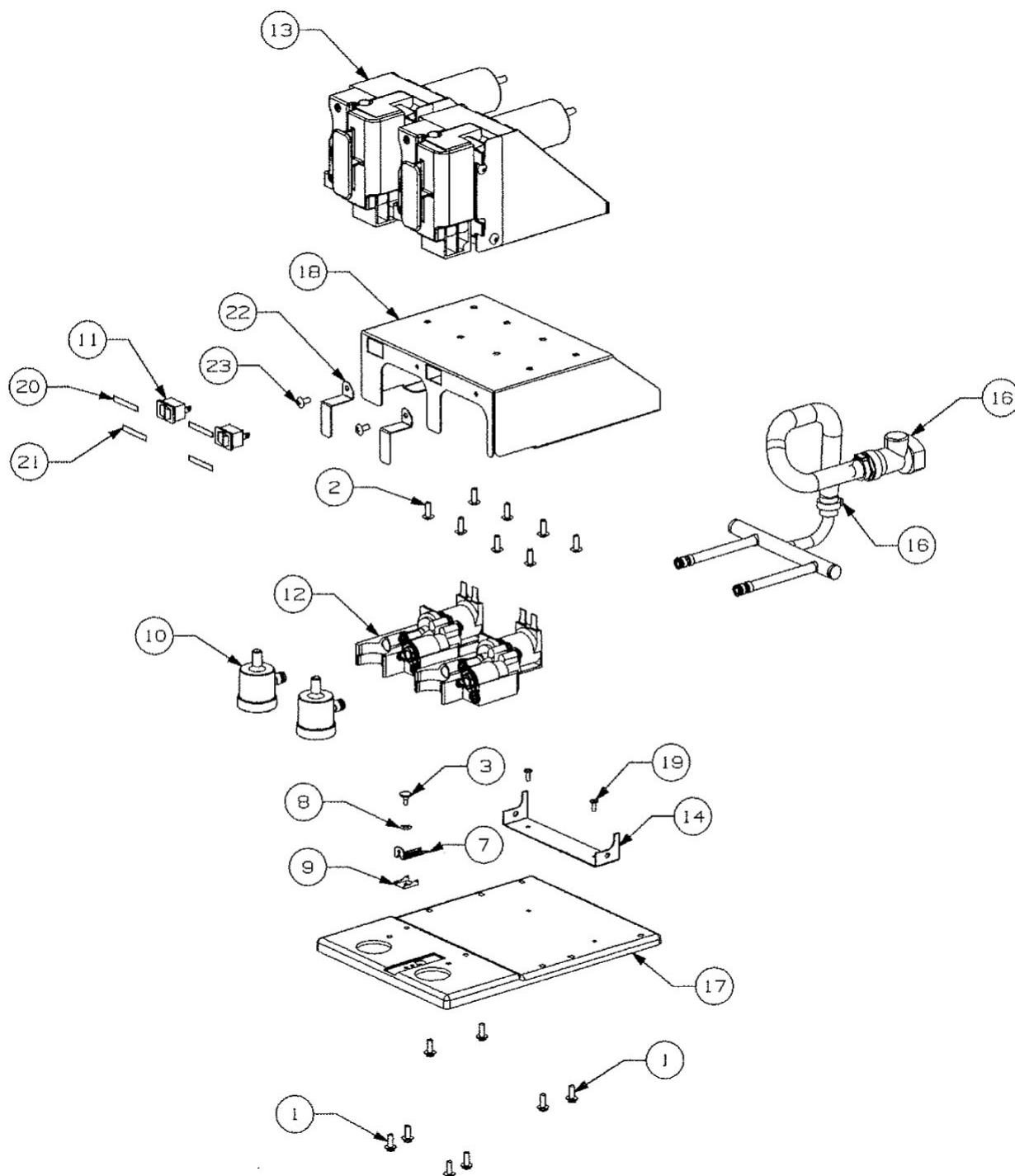


Figure 9.

**Table 9. Platform Assembly QLT**

Item	Part No.	Description
1	49478001	Screw Tc 08-18 Hxsl 14 Ss 25
2	0704105	Screw MA #8-32 TRPH 16SS
3	720701001	Rivet Platform Base Quest
4	11877	Jumper Assembly Read Flush QLT 180(Not Shown)
5	11887	Jumper Assembly Red Flush Switch AL(Not Shown)
6	11888	Harness Assembly Platform SLJT1000-2(Not Shown)
7	45046	Latch #2 Medium SS
8	45047	Guide Latch #2 MED
9	45048	Washer Latch #2 MED
10	45364001X	Chamber Mixing Assembly QLT 180 Day
11	620051427	Switch Rocker Sealed
12	45508200X	Valve Block Assembly QLT Generic
13	45514100X	Pump Assembly QLT 180
14	45542	Manifold Bracket QLT 180 2 FLAV
15	55145	Wrap, Tye 5 1/2 inch Long (Not Shown)
16	720509312	Manifold Assembly Water QLT/QST2
17	720520301	Base Platform QLT QST2
18	720522011	Bracket Support Platform QST2
20	7245541	Label Run Flush QLT 180
21	7245821	Label Clean
22	720501429	Bracket Water Adjustment Cover QS
23	07115001	Screw TF 8-32 TRPH 12SS

PUMP ASSEMBLY

P/N 45185X

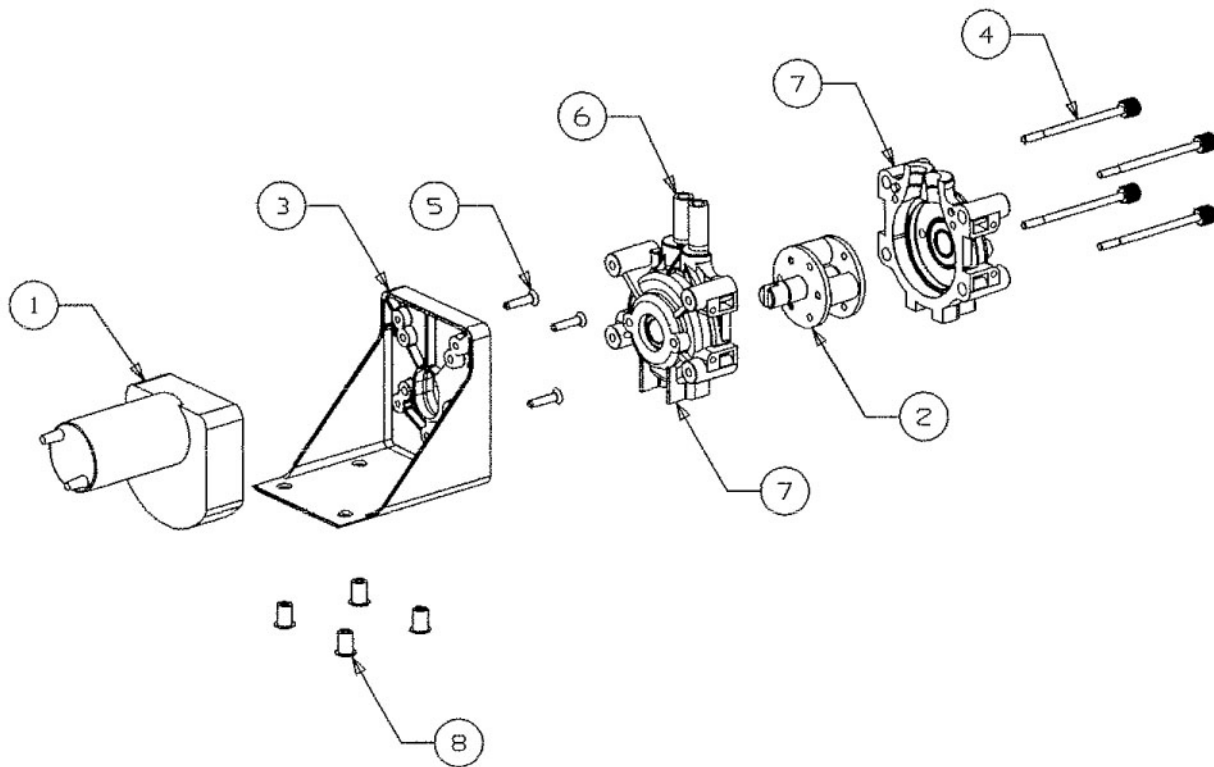


Figure 10.

Table 10. Pump Assembly

Item	Part No.	Description
1	45016001	Pump Gear Motor
2	45728001	Rotor Assembly (Thick Wall)
3	45050	Pump & Motor Mounting Block
4	70555	Screw MA 08-32 TRPH 84 SS
5	0702905	Screw #8X3/4" FHMS
6	45098	Pump Tubing Kit (Pump Tubing, Clamps & Instructions)
*	45078	Pump Assembly (Items 2 & 7)
7	45727	Pump Body, Front/Rear
8	45283	Rubber Bushing W/Nutsert Insert
*	70730	Nut Well #8-32
*	0704107	Screw #8-32 x 5/8 THMS SS

BOTTLE ADAPTER ASSEMBLY

P/N 45026X

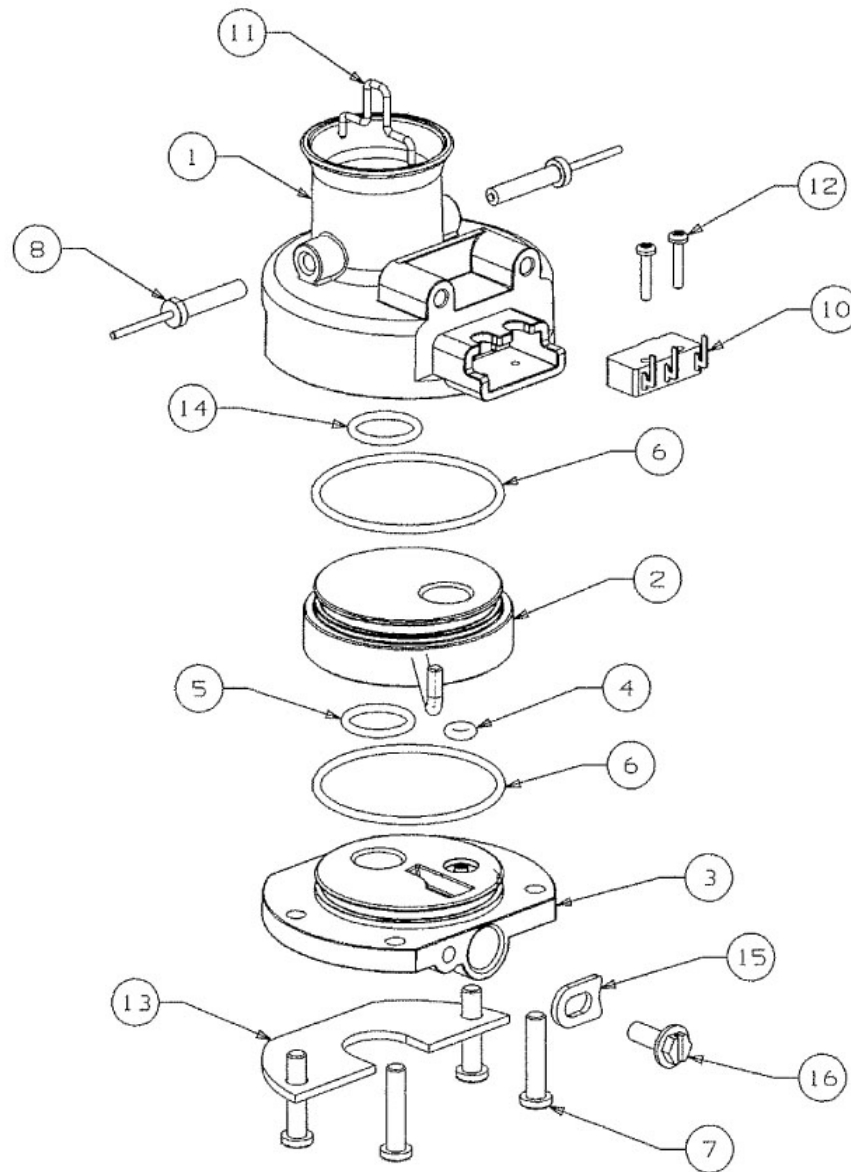


Figure 11.

Table 11. Bottle Adapter Assembly

Item	Part No.	Description
1	45060001	Caddy Adapter, Top
2	45060002	Run & Flush Valve
3	45060003	Caddy Adapter, Bottom
4	620054216	O-RING .120 ID X .080 CS EP 70FDAIL5 QSTE
5	31525064	O-Ring 5/8 inch OD X 0.489 ID TFE/SIL
6	31525061	O-Ring 1.489 inch ID X 0.070 inch DIA
*	45026100	O-Ring Kit (Includes All O-Rings Needed to Rebuild Bottle Adapter)
7	07015001	Screw, #8-18 HI-LO, PH

Table 11. Bottle Adapter Assembly

Item	Part No.	Description
8	45043	Pin-Sensor, Sold Out
10	620068021	Switch, Snap-Action
11	45076	Actuator Pin
12	60067086	Screw, #2-50 6X 7/16 inch PH, SS
13	720201611	Plate Support
14	183008000	O-Ring 5/8 inch OD X 0.489 ID
15	71822081	Washer Hold Down
16	49478001	Screw Tc 08-18 Hxsl 14 Ss 25

VALVE BLOCK ASSEMBLY

P/N 45508200X

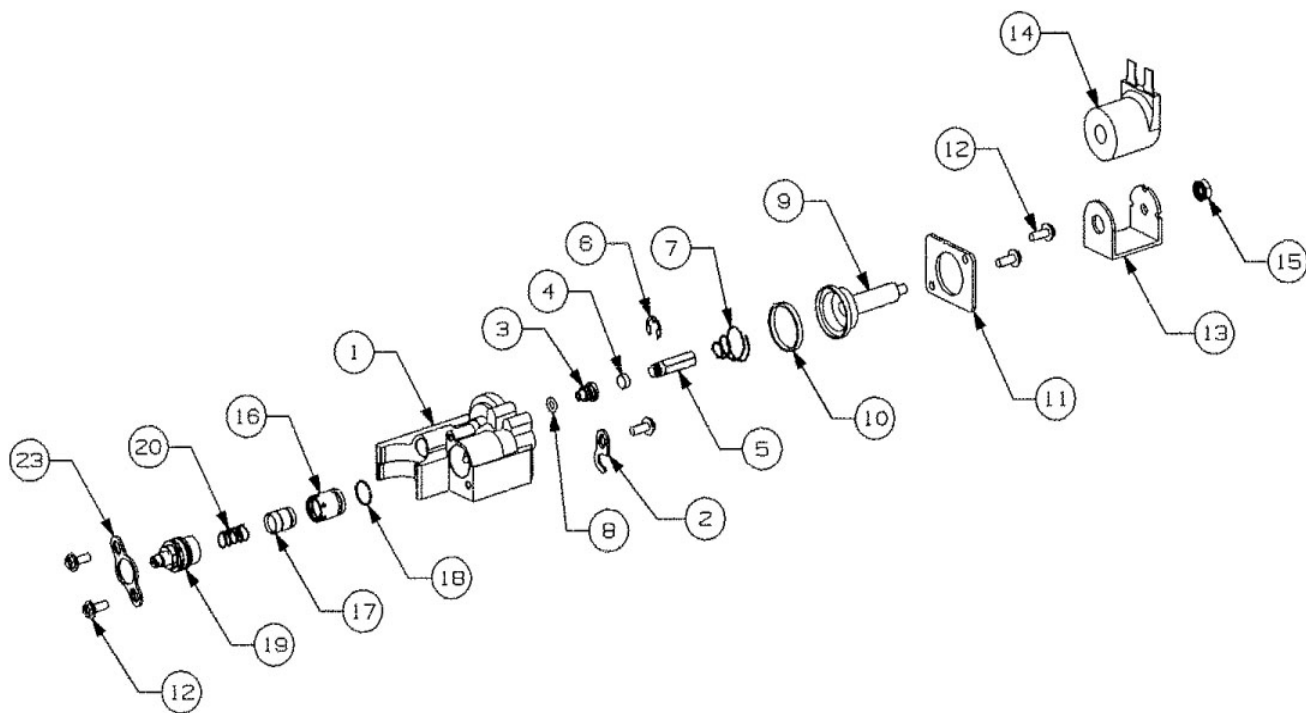


Figure 12.

Table 12. Valve Block Assembly

Item	Part No.	Description
1	45506100	Valve Block
2	45586	Hold Down Washer
3	49612	Valve Port, Water
4	620711131	Seal Armature - Water Side
5	71860290	Armature
6	71815321	Retaining Ring, 0.242 ID
7	18367	Coil Spring, SS
8	740001883	O-ring 459id 040cs Epdm E-16
9	19695001	Guide
10	620710107	Gasket FFV/SEV
11	45518	Bracket, Valve Block

Table 12. Valve Block Assembly

Item	Part No.	Description
12	49478001	Screw Tc 08-18 Hxsl 14 Ss 25
13	16779003	"C" Frame, Solenoid
14	48520001	Coil, 24VDC
15	0720406	Not #10-32 KEPS
16	60281001	Ceramic Sleeve, Syrup, FFV
17	60280002	Ceramic Piston, Water, FFV
18	316991000	O-ring Stem
19	7245699	Flow Control/Bonnet Assembly
20	48258005	Spring, Zero, FFV
23	45587	Hold Down Washer
*	48979103	Sleeve & Piston Asy Water Ceramic (Include items 16, 17&18)

ELECTRICAL BOX ASSEMBLY

P/N 620072324 (FOR SLJ DISPENSERS ONLY)

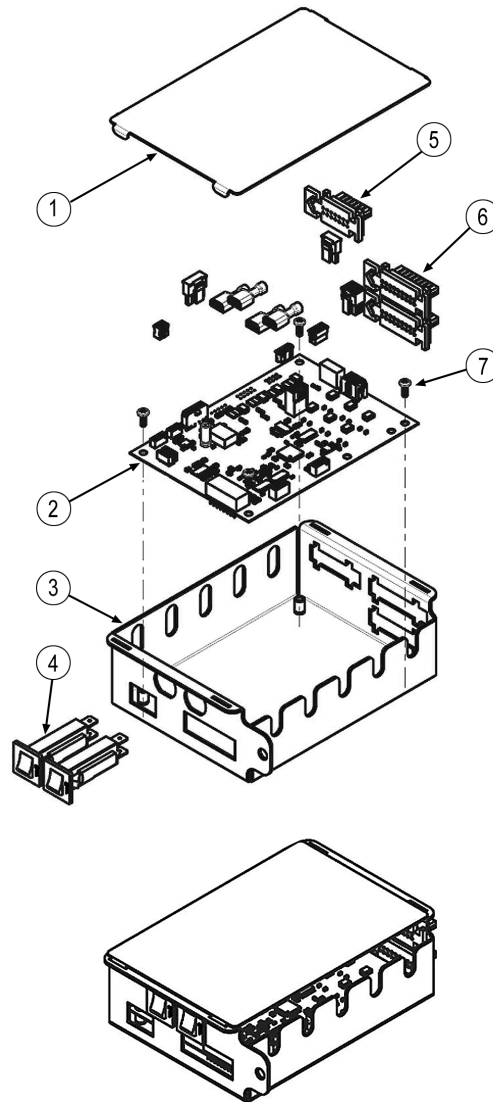


Figure 13.

Table 13. Electrical Box Assembly SLJ

Item	Part No.	Description
1	720521201	Cover
2	548000275	PC Board QUEST R290 Controls
3	620072296	Enclosure
4	620058545-003	Circuit Breaker 3A QST EBOX

Table 13. Electrical Box Assembly SLJ

Item	Part No.	Description
5	620072333	Electrical Connector, Power
6	620072332	Electrical Connector, Dispense
7	620063829	Screw MA #4-40 PAPH 10



GENERIC BOTTLE ASSEMBLY
P/N 720401107

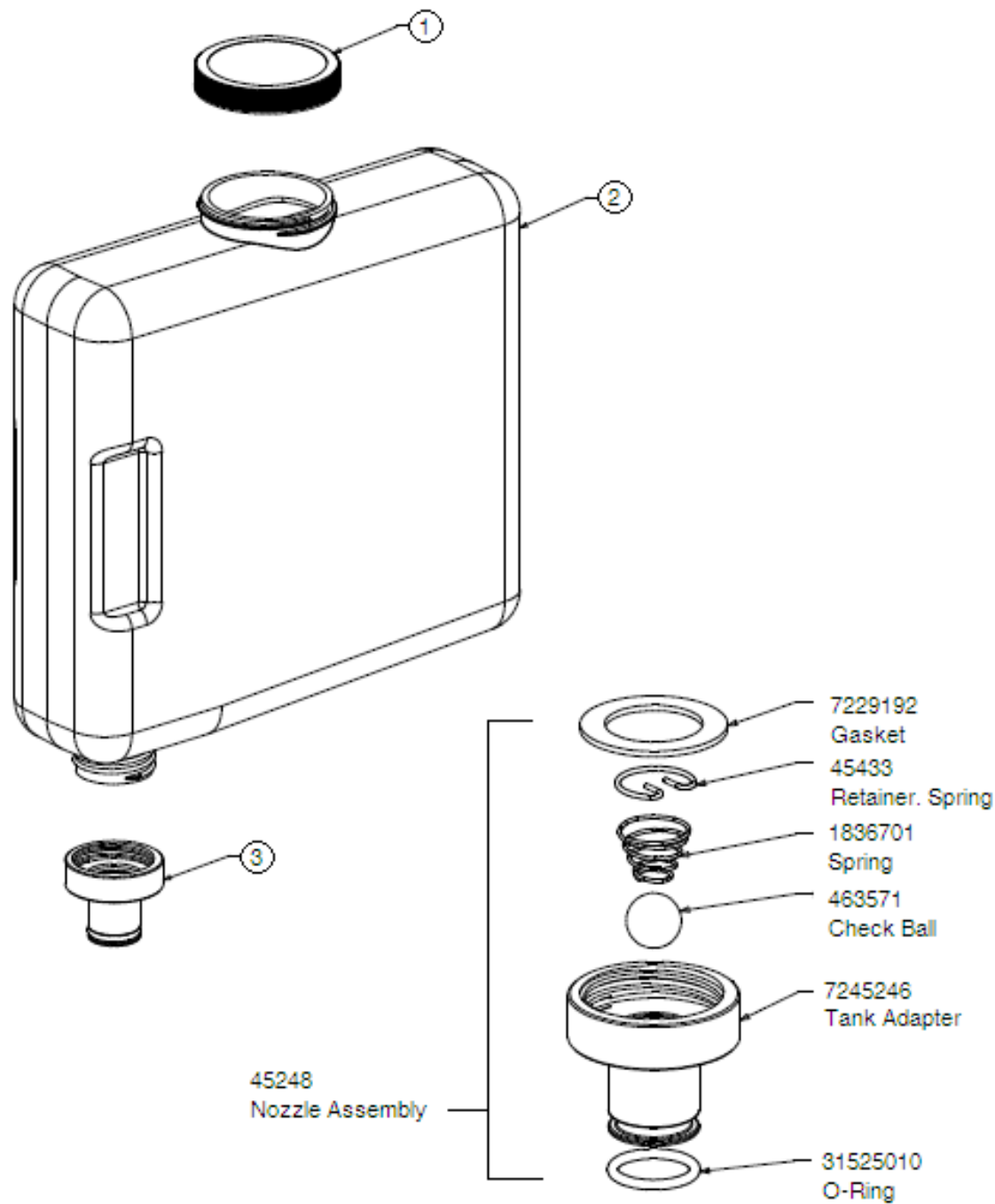


Figure 14.

Table 15. Generic Bottle Assembly

Item	Part No.	Description
1	720202010	Cap 400 Series QST
2	720401106	Bottle Refillable QST

Table 15. Generic Bottle Assembly

Item	Part No.	Description
3	45248	Adapter Assembly, Bottle



RECOMMENDED SPARE PARTS BASED ON 10 UNITS

Part No.	Description	Qty
729011132	Kits parts - stocking	1
620073088	FAN MOTOR LPT15P SERIES AC LOWER POWER	1
18071	Seat armature- water inlet	1
18367	Spring, Coil S/S - water solenoid	2
31314	Fluorescent bulb	1
620072316	POWER SUPPLY 27V RPS 120S	1
45098	Pump tubing kit	4
45432	Inner door switch	1
7215323	Armature - water solenoid	1
7245699	Flow control / bonnet assembly	1
620710107	Rubber gasket	1
19695001	Guide, water solenoid	1
31525037	O-ring - dispensing nozzle	1
548000275	BOARD MAIN DISPENSE CONTROL	1
45016001	Pump gear motor	2
45026100	Bottle adapter o-ring kit	1
45091001	Main water solenoid valve	1
45728001	Pump rotor assembly	1
48520001	Coil, 24VDC, valve block	1
48979103	Spool & sleeve Assy w/ o-ring	2
59328001	Fuse, 6.25 amp	1
440000902	Global ice back control - 115V	1
720500014	Drip tray grill	1
720500104	Drip tray grill	1
720500710	Door gasket	1
720202009	Catch w/switch	1
720502800	Agitator motor	1
620073087	COMP 115V/60HZ TECUMSEH-DCTC038	1
620073699	OLP Quest R290	1
620073698	Start Rely Quest R290	1
620073700	Capacitor Quest R290	1
720506104	Cabinet fan, 115V	2
720507101	Dispense nozzle, static mixer, o-ring	1
720508801	Push button control board	1
720508802	Portion control board	2
702511606	Ballast Board	1
720703502	Foam gasket , lower door	1
720704001	Latch, door	1
620073089	COND QUEST ELITE PRO R290	1
548000278	BOARD DOOR BREAKOUT CONTROL	1
620072238	DRYER R290 2.36G 1/4ODF	1
620073701	Compressor kit assembly Quest R290	1

