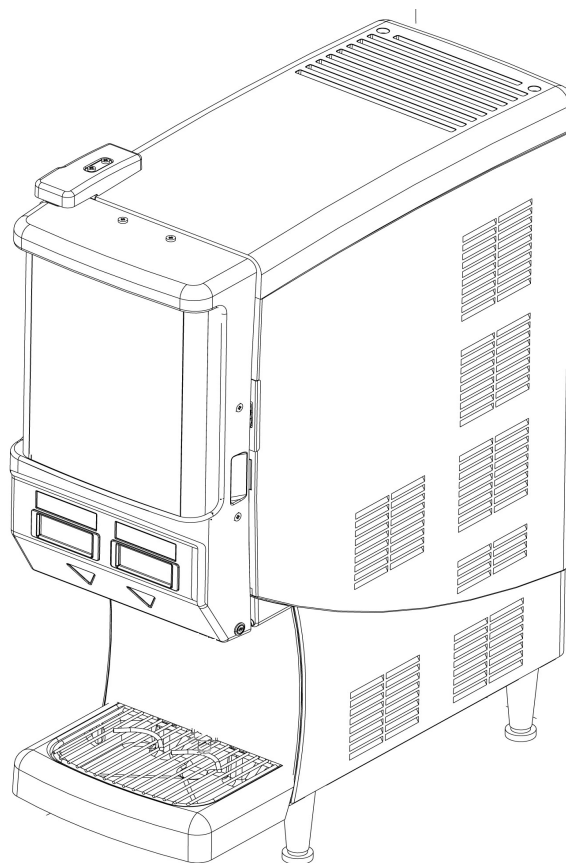




QUEST ELITE 2 FLAVOR (2FL)

ILLUSTRATED PARTS LIST



Release Date: May 24, 2024

Publication Number: 721Q25312IPL

Revision Date: April 4, 2025

Revision: E

Visit the Cornelius web site at www.cornelius.com for all your Literature needs.

The products, technical information, and instructions contained in this manual are subject to change without notice. These instructions are not intended to cover all details or variations of the equipment, nor to provide for every possible contingency in the installation, operation or maintenance of this equipment. This manual assumes that the person(s) working on the equipment have been trained and are skilled in working with electrical, plumbing, pneumatic, and mechanical equipment. It is assumed that appropriate safety precautions are taken and that all local safety and construction requirements are being met, in addition to the information contained in this manual.

This Product is warranted only as provided in Cornelius' Commercial Warranty applicable to this Product and is subject to all of the restrictions and limitations contained in the Commercial Warranty.

Cornelius will not be responsible for any repair, replacement or other service required by or loss or damage resulting from any of the following occurrences, including but not limited to, (1) other than normal and proper use and normal service conditions with respect to the Product, (2) improper voltage, (3) inadequate wiring, (4) abuse, (5) accident, (6) alteration, (7) misuse, (8) neglect, (9) unauthorized repair or the failure to utilize suitably qualified and trained persons to perform service and/or repair of the Product, (10) improper cleaning, (11) failure to follow installation, operating, cleaning or maintenance instructions, (12) use of "non-authorized" parts (i.e., parts that are not 100% compatible with the Product) which use voids the entire warranty, (13) Product parts in contact with water or the product dispensed which are adversely impacted by changes in liquid scale or chemical composition.

Contact Information:

To inquire about current revisions of this and other documentation or for assistance with any Cornelius product contact:

www.cornelius.com
800-238-3600

Trademarks and Copyrights:

This document contains proprietary information and it may not be reproduced in any way without permission from Cornelius.

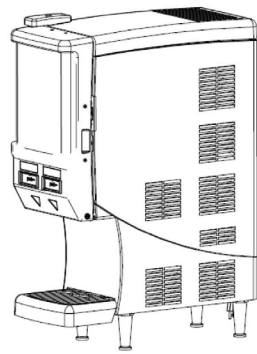
This document contains the original instructions for the unit described.

MARMON FOODSERVICE TECHNOLOGIES
355 KEHOE BLVD
CAROLSTREAM IL
TEL:+1-800-238-3600
Printed in U.S.A.

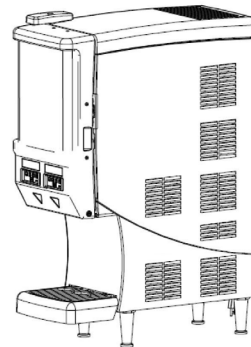
TABLE OF CONTENTS

Quest Elite Units	1
Final Assembly	2
Final Assembly - Units with Water Dispensing	3
Door Assembly Reference (Pushbutton & Portion Control)	4
Door Assembly Reference (Units with Water Dispensing)	5
Cabinet Assembly Reference	6
Cabinet Assembly Reference - Units with Water Dispensing	7
Refrigeration Frame Assembly	8
Refrigeration Frame Assembly - Units with Water Dispensing	10
Platform Assembly Non Flush Non Soldout QST	12
Platform Assembly SLJ Flush	14
Platform Assembly QLT	16
Pump Assembly	18
eBox Assembly	19
Generic Bottle Assembly	20
Recommended Spare Parts Based on 10 Units	21

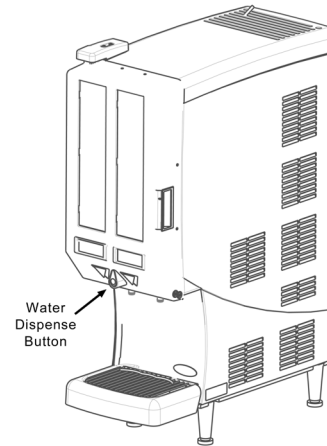
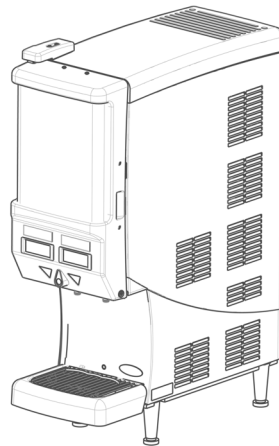
QUEST ELITE UNITS



Unit with Pushbuttons



Unit with Portion Control



Units with Water Dispensing

Figure 1.

Table 1. Top Quest Assembly

Part No.	Description
721Q12101DO	OST R290, SLJ FLUSH, 2FL, 120/60, PB ILLUMINATED DOLE.
72 1Q25312KO2	QSTE QLT, 2FL, 230/50, PC, ILLUMINATED ME
72 1Q24312KO2	QSTE QLT, 2FL, 220/60, PC, ILLUMINATED
721Q02101FN2	QSTE R290, SLJ, NON FLUSH, 2FL, 115/60
721Q12101SW1	QSTE R290, SLJ, FLUSH, 2FL, 115/60, PB ILLUM, SPEEDWAY
721Q02101JU2	QSTE R290, SLJ, NON FLUSH, 2FL, PB ILLUMINATED
721Q12111 JU1	QSTE R290, SLJ, FLUSH, 2FL, 115/60, PC ILLUMINATED
721Q25111JU1	QSTE SLJ, FLUSH, 2FL, 230/50, PB ILLUMINATED
721Q25112JU1	QSTE SLJ, FLUSH, 2FL, 230/50, PC ILLUMINATED
721Q25312JU1	QSTE QLT, 2FL, 230/50, PC ILLUMINATED
721Q26221W	QSTE SLJ NON FLUSH 2FL 115/60 WTR
721Q26211W	QSTE SLJ NON FLUSH 2FL PB ILLU WTR
721Q26121W	QSTE SLJ FLUSH 2FL 115/60 WTR
721Q26111W	QSTE SLJ FLUSH 2FL 115/60 PB WTR
721Q12112JU1	QSTE SLJ FLUSH 2FL 115/60 PC MULTI-PANEL

FINAL ASSEMBLY

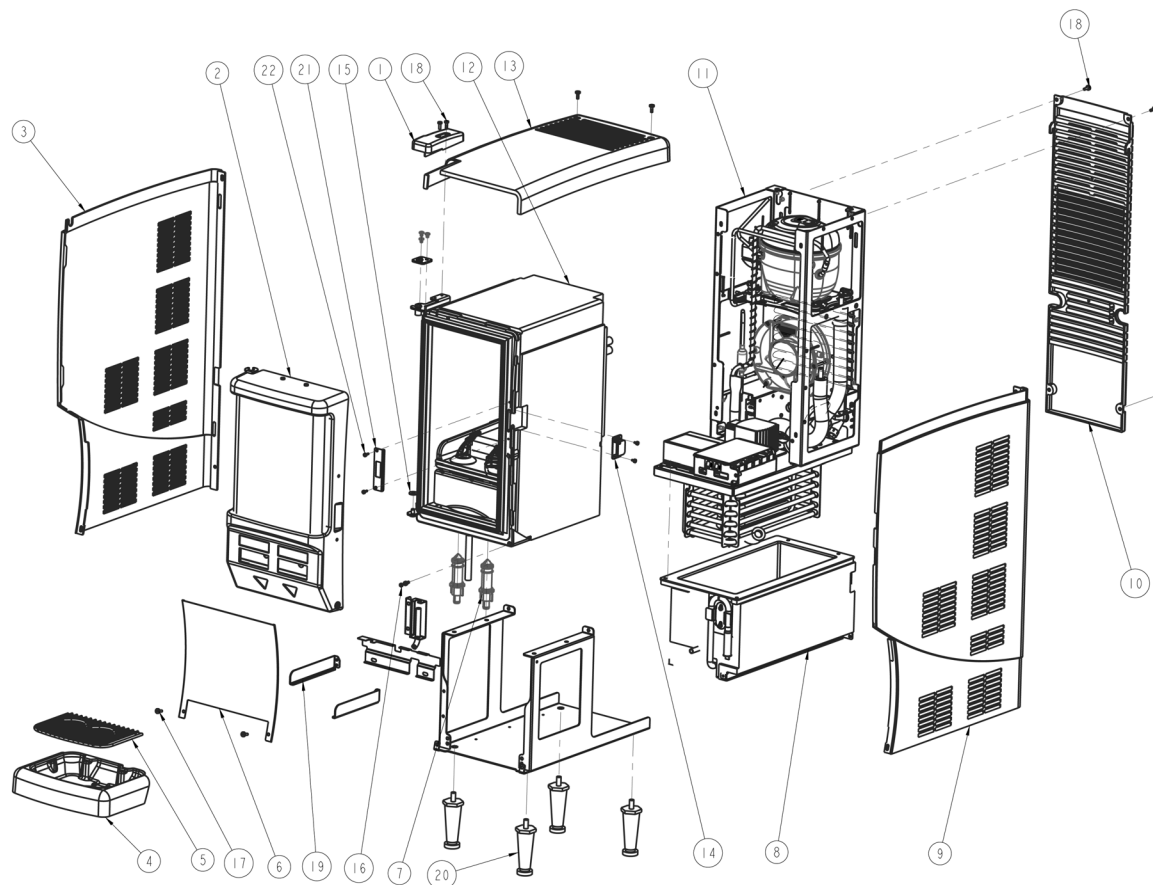


Figure 2.

NOTE: Item 14 is only compatible with door gasket 620074847

Table 2. Final Assembly

Item	Part No.	Description
1	620047969	Hinge Top Cover, Quest Elite 2/4 FL
2	620067858	Merchandsr Asy QST2 2FL FNG
	620047744	Merchndsr Assy Qst2 2FL
3	620054876	Side Panel LH. Quest Elite 2/4 FL
4	620049855	Drip Tray, Black W/Texture, Quest Elite 2 FL
5	620708562	Cup Rest W/LOC Quest 2 STND 8.1 X
6	620048648	Splash Panel Guard, Quest Elite 2 FL
7	620715835	Nozzle Static Mixer ASMB
8	620049092	Tank Foamed Qste Finish 2FL
9	620054875	Side Panel RH. Quest Elite 2/4 FL
10	620050923	Rear Panel, Quest 2 FL
11	620072345	System 2FL QSTE R290 Refrug

Table 2. Final Assembly

Item	Part No.	Description
12	620073296	System Cabinet 2FL QST R290
13	620048898	Top Panel W/Cut, QST Elite 2 FL
14	620061953	Catch Magnetic Sealed 6.6
15	620049566	Washer- Hinge Bottom QST Elite 2/4FL
16	620047782	Pin Latch Cabinet Qst2 2FL/4FL
17	0704105	Screw MA #8-32 TRPH 16 SS
18	70178	Screw MA #8-32 TRPH 16 SS
19	620047429	Brkt, Drip Tray, Right, QST 2/4 FL
	620047428	Brkt, Drip Tray, Left, QST 2/4 FL
20	37958	Leg Level 4"
21	720201440	Brkt, Catch Strike Plate QST-NT
22	720701405	Screw TB D6-18 PAPH 12 SS

FINAL ASSEMBLY - UNITS WITH WATER DISPENSING

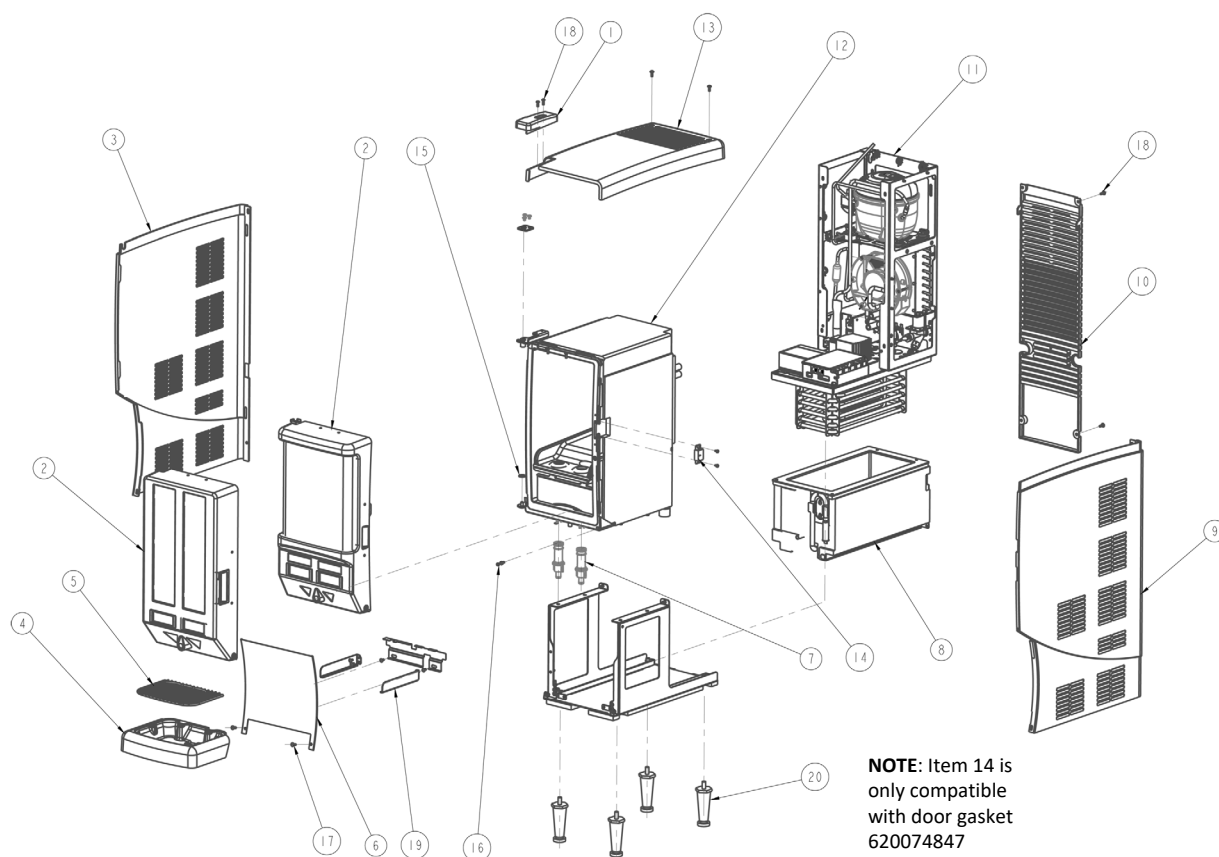


Figure 3.

Table 3. Final Assembly - Water Unit

Item	Part No.	Description
1	620047969	HINGE, TOP COVER, QUEST ELITE 2/4 FL
2	620074576	MERCHANDISER, QUEST ELITE 2FL W/WATER FEATURE
	620074737	MERCHANDISER ASSY
3	620054876	SIDE PANEL LH, QUEST ELITE 2/4 FL
4	620049855	DIP TRAY, BLACK W/TEXTURE, QUEST ELITE 2FL
5	620074758	CUP-REST QST 2 FL WATER
6	620048648	SPLASH PANEL GUARD, QUEST ELITE 2FL
7	620715835	NOZZLE, STATIC MIXER ASMB
8	620049092	TANK, FOAMED, QSTE FINISH 2FL
9	620054875	SIDE PANEL, RH, QUEST ELITE 2/4 FL
10	620050923	REAR PANEL, QUEST 2FL
11	620074574	REFRIG ASSY, QUEST ELITE 2FL 220V/60H
12	620074573	CABINET ASSY, QST ELITE 2FL
13	620048898	TOP PANEL W/CUT, QST ELITE 2FL
14	620061953	CATCH, MAGNETIC, SEALED 6.6#
15	620049566	WASHER, HINGE BOTTOM, QST ELITE 2FL/4FL
16	620047782	PIN, LATCH, CABINET, QST2 2FL/4FL
17	0704105	SCREW, MA #8-32, TRPH 16 SS
18	70 178	SCREW, MA #8-32, TRPH 16 SS
19	620047429	BRKT, DRIP TRAY, RIGHT, QST 2/4 FL
	620047428	BRKT, DRIP TRAY, LEFT, QST 2/4 FL
20	37958	LEG, LEVEL, 4"
*	620048922	KIT, LITERATURE PKG, QST 2FL (NOT SHOWN)
*	620048649	LABEL, SYSTEM WIRING DIAGRAM, QS
*	620047943	HARNESS, DOOR, QST2, 2FL (NOT SHOWN)
*	620048959	HARNESS, TO POWER CORD, QST2, 2/4FL (NOT SHOWN)
*	11732	HARNESS, ASSEMBLY PLATFORM, SLJ 1000 (NOT SHOWN)
*	620049320	HARNESS COMBINED COMPRESSOR CONDENSER QST ELITE 2/4FL (NOT SHOWN)

DOOR ASSEMBLY REFERENCE (PUSHBUTTON & PORTION CONTROL)

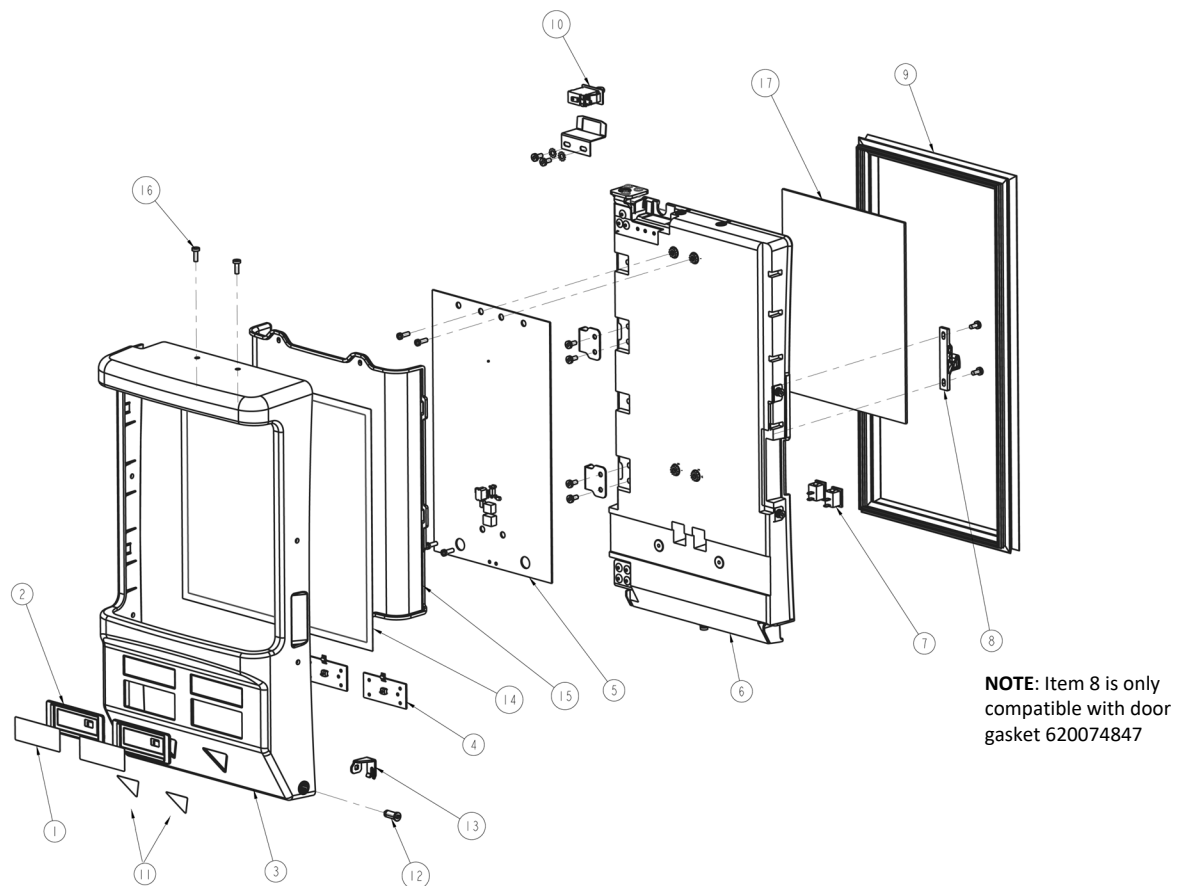


Figure 4.

Table 4. Door Assembly

Table 3

Item	Part No.	Description
1	620047753	Overlay Assembly, Pushbutton Control, Quest
	620047750	Overlay Assembly, Portion Control, Quest Elite, 2/4
2	620047751	Bezel, Pushbutton, Silver, Quest Elite, 2/4 FL
	620047968	Bezel, Portion Control, Silver, QSTE, 2/4FL
3	620047745	Merchandiser, Quest Elite, 2FL
	620067857	Merchndsr QUEST ELITE 2FL LV
4	45018001	Board Pushbutton SLJ
	49280001	Board Portion Control SLJ
5	620047679-100	LED Quest PCBA Backlight Family
6	620047754	Assembly, Door Foamed, Quest Elite, 2FL
7	620051427	Switch Rocker Unmarkedv Qste 2/4FL
8	620074585	Magnetic Latch Male QST
9	620074847	Seal Door Quest 2FL
10	740002199	Switch Cutout 10A MOM F6900A0
11	620049097	Label Triangle Nozzle Indicator Mirror Finish QST2 2/4FL
12	620047747	Kit, Lock & Key Door Quest Elite 2FL/4FL

Table 3

Item	Part No.	Description
13	620047748	Latch Mounting Lock
14	620067962	Lens Merchndsr QST2 2FL FNG
	620047761	Graphic, Generic, Quest Elite, 2FL
15	620047760	Lens, Quest Elite, 2FL
16	70747	Screw MA 8-32 TRPH 12 SS
17	620052150	Label Daily Flush & Cleaning Quest Elite Qlt
	620052151	Label Daily Flush & Cleaning SLJ Flush
	620052153	Label Daily Cleaning Qste Non Flush
*	629097007	Kit 1, Flavor Strip Quest Elite, 2/4FL (Not shown)
	629097008	Kit 2, Flavor Strip Quest Elite, 2/4FL (Not shown)
*	729011218	Kit, Conversion PB to PC, QSTE 2FL(Not Shown)
	729011219	Kit, Conversion PC to PB, QSTE 2FL (Not Shown)
*	620050925	Label Rocker Switch Details, Qste,230v, 2/4fl (Not Shown)
*	620066441	Handle, Pull Pocket (used on FN2 Models only). (Not Shown)
*	629098080	Kit Magnetic Latch 2FL (includes door gasket)

DOOR ASSEMBLY REFERENCE (UNITS WITH WATER DISPENSING)

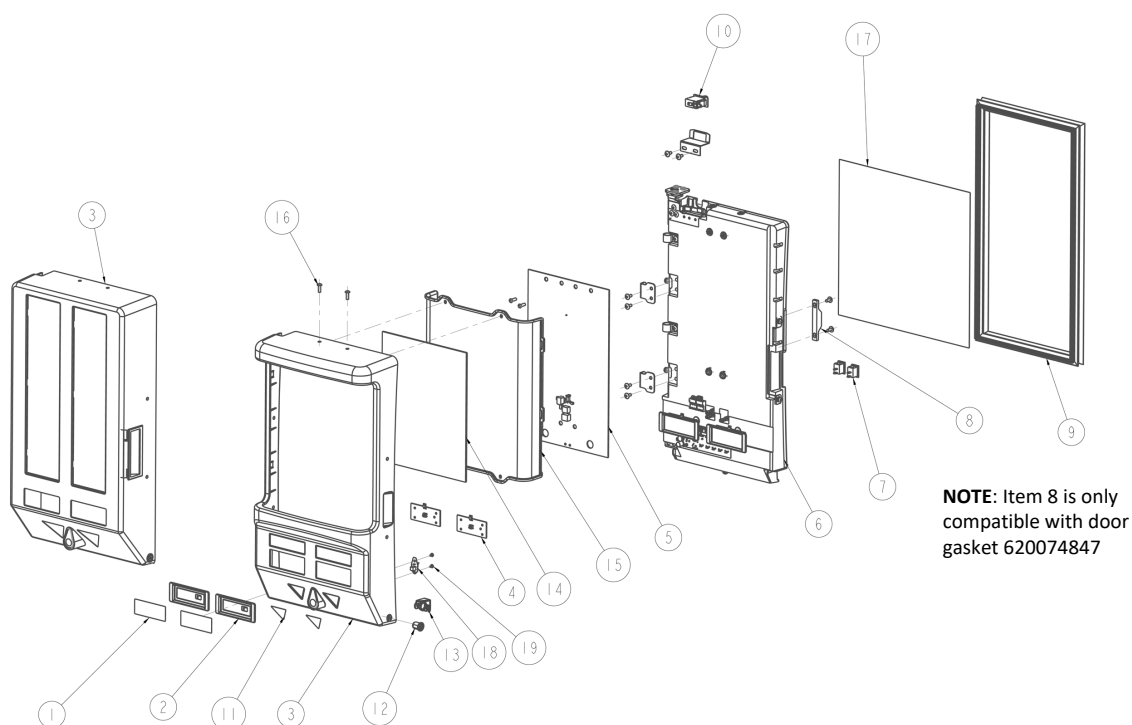


Figure 5.

Table 5. Door Assembly - Water Unit

ITEM	PART NO	DESCRIPTION
1	620047753	Overlay Assembly, Pushbutton Control, Quest
	620047750	Overlay Assembly, Portion Control, Quest Elite, 2/4
2	620047751	Bezel, Pushbutton, Silver, Quest Elite, 2/4 FL
	620047968	Bezel, Portion Control, Silver, Quest Elite, 2/4 FL
3	620074576	Merchandiser, Quest Elite, 2FL W/Water Feature
	620074736	Merchandiser, Multi Quest Elite, 2FL W/Water Feature
4	45018001	Board, Pushbutton SL J
	49280001	Board, Portion Control SL J
5	620047679-100	LED Quest PCBA, Backlight Family
6	620074765	Assembly, Door Foamed, Quest Elite, 2FL
7	620051427	Switch, Rocker, Unmarked QSTE 2/4FL
8	620074585	Latch, Door, Male
9	620074847	Seal Door Quest 2FL
10	740002199	Switch, Cutout 10A MOM F6900A
11	620049097	Label, Triangle Nozzle, Indicator, Mirror Finish QST2 2/4F
12	729011214	Kit, Lock & Key, Door, Quest Elite 2FL/4FL
13	620047748	Latch, Mounting, Lock
14	620047761	Graphic, Generic, Quest Elite, 2FL
15	620047760	Lens, Quest Elite, 2FL
16	0704101	Screw, MA 8-32, TRPH, 12 SS
17	620052150	Label, Daily Flush & Cleaning, Quest Elite Qlt
	620052151	Label, Daily Flush & Cleaning, SL J Flush
	620052153	Label, Daily Cleaning, Qste Non-Flush
18	7500-053	Water Button PCB
19	620074733	Phillips Forming Screw, No 4 x .188" SS
*	620074701	Harness, Cabinet, P2P, Keypad Water Button
*	629097007	Kit 1, Flavor Strip, Quest Elite, 2/4FL (Not shown)
	629097008	Kit 2, Flavor Strip, Quest Elite, 2/4FL (Not shown)
*	729011218	Kit, Conversion, PB to PC, QSTE 2FL (Not Shown)
	729011219	Kit, Conversion PC to PB, QSTE 2FL (Not Shown)
*	620050925	Label, Rocker Switch Details, Qste, 230V, 2/4FL (Not Shown)
*	620066441	Handle, Pull Pocket (used on FN2 Models only). (Not Shown)
*	629098080	Kit Magnetic Latch 2FL (includes door gasket)

CABINET ASSEMBLY REFERENCE

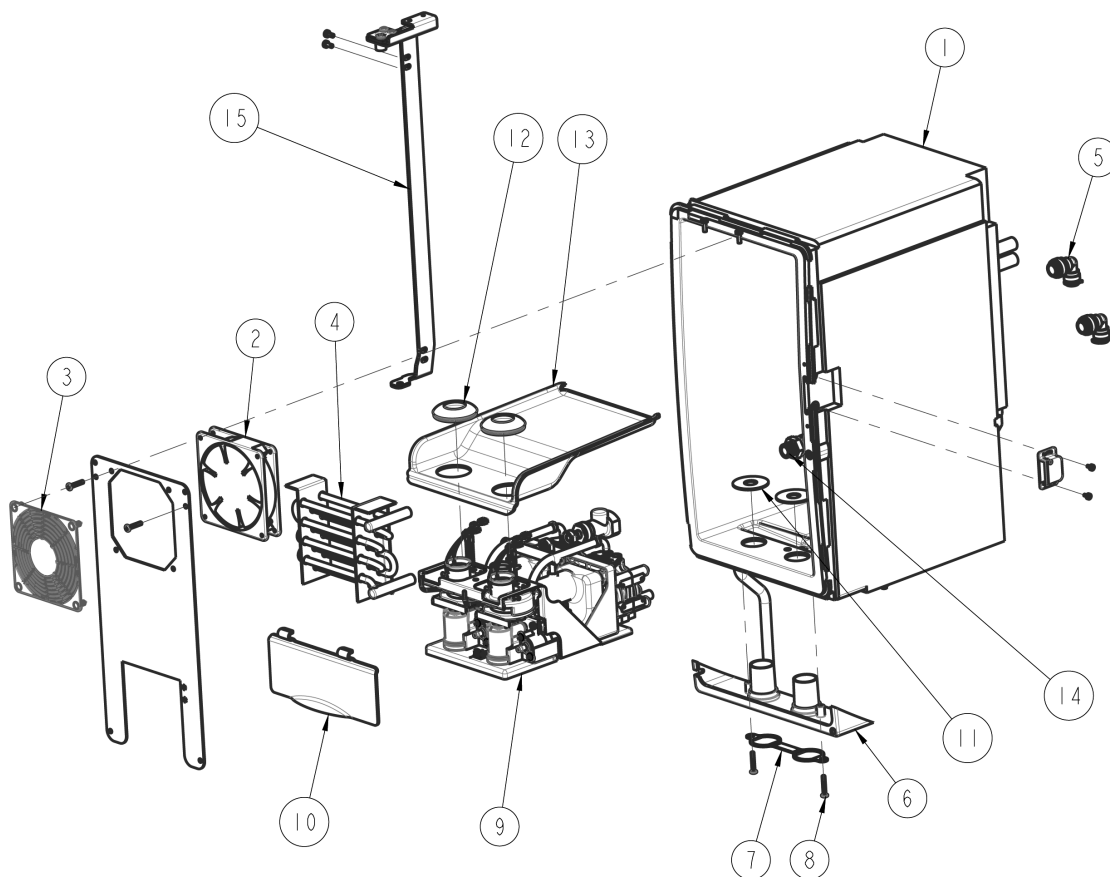


Figure 6.

Table 6. Cabinet Assembly

Table 4

Item	Part No.	Description
1	620049842	Cabinet Assy QST Elite 2FL Modified Drain
2	620073748	Fan Motor, Cabinet 115V/60HZ
	620073749	Fan Motor, Cabinet 230V/50HZ
3	620047512	Guard, Fan EBM 9000 & 4000
4	720506202	Cabinet Heat Exchanger, Quest Elite, 2FL
5	720509206	Fitting Push, Union Elbow, 3/8"X 1/2" LG
6	620047970	Trim Bottom W/Insert, Quest Elite, 2FL
7	720201479	Bracket Dual Nozzle Block Quest
8	07040007	Screw Machine, #8-32 PAPH 28SS
9	720401801X	Platform Assembly, Quest 4 SLJ Flush
	620073301	Platform Assembly SLJ Flush
	620073691	Platform Assy, NO SOLD OUT, QR290
10	720532102	Platform Door, Quest 2FL
11	S3354	Gasket Sealing Bowl Spout
12	720703301	Grommet, Seal Platform Cover Quest
13	720201510	Shelf, Cabinet, Quest 2FL
14	720200206	Fitg Insrt 3/8"NPT PP
15	620047775	Brkt Hinge QST2 2FL/4FL

CABINET ASSEMBLY REFERENCE - UNITS WITH WATER DISPENSING

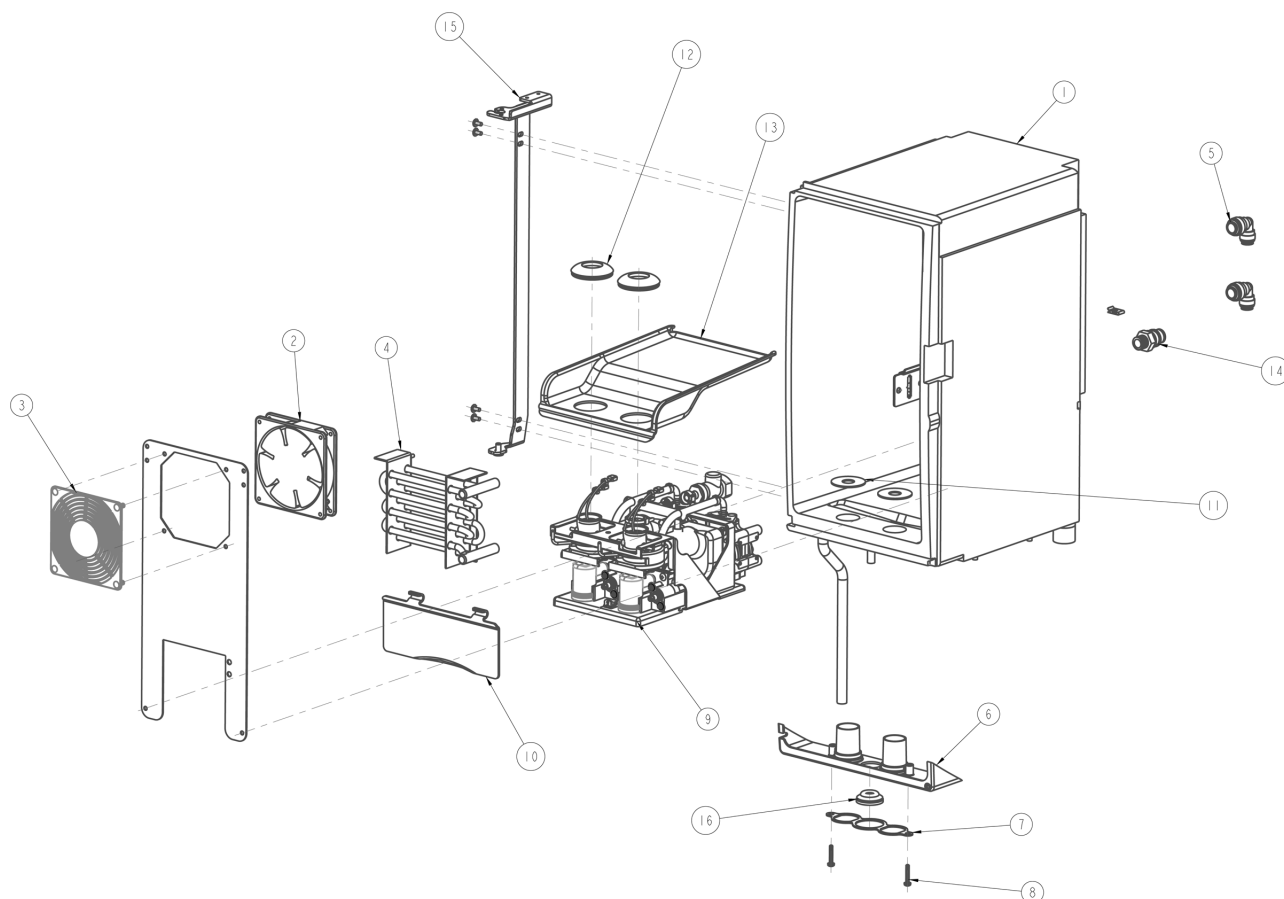


Figure 7.

Table 7. Cabinet Assembly - Water Unit

ITEM	PART NO	DESCRIPTION
1	620074572	CABINET ASSY QST ELITE 2FL MODIFIED DRAIN
2	620073748	FAN MOTOR, CABINET 115V/60H
	720506105	FAN MOTOR, CABINET 230V/60H
3	620047512	GUARD FAN EBM 9000 & 4000 SERIES
4	720506202	CABINET HEAT EXCHANGER, QUEST ELITE, 2FL
5	720509206	FITG-PUSH ELBOW 3/8 X 1/2 JG
6	620074578	NOZZLE CLADDING ASSY
7	620074589	NOZZLE BRACKET QUEST WATER
8	740002251	SCREW MA 08-32 RDPH 32 SS W/INT TOOTH LOCK WASHER 1.00 L
9	620073301	MODULE QST R290 FLUSH SOLD-OUT PUMP DECK
	620073691	PLATFORM ASSY, NO SOLD OUT, QR290
10	720532102	DOOR PLATFORM SLJ QST2 N-T
11	S3354	GASKET SEALING BOWL SPOUT
12	720703301	GROMMET RUBBER PLATFORM QST SL
13	720201510	SHELF CABINET QST2 QST-NT
14	720200206	FITG INSRT 3/8" NPTM PP
15	620047775	BRKT HINGE QST2 2FL/4FL
16	620074688	GROMMETS, SNAP-IN PIPE AND TUBING



REFRIGERATION FRAME ASSEMBLY
P/N 620072345

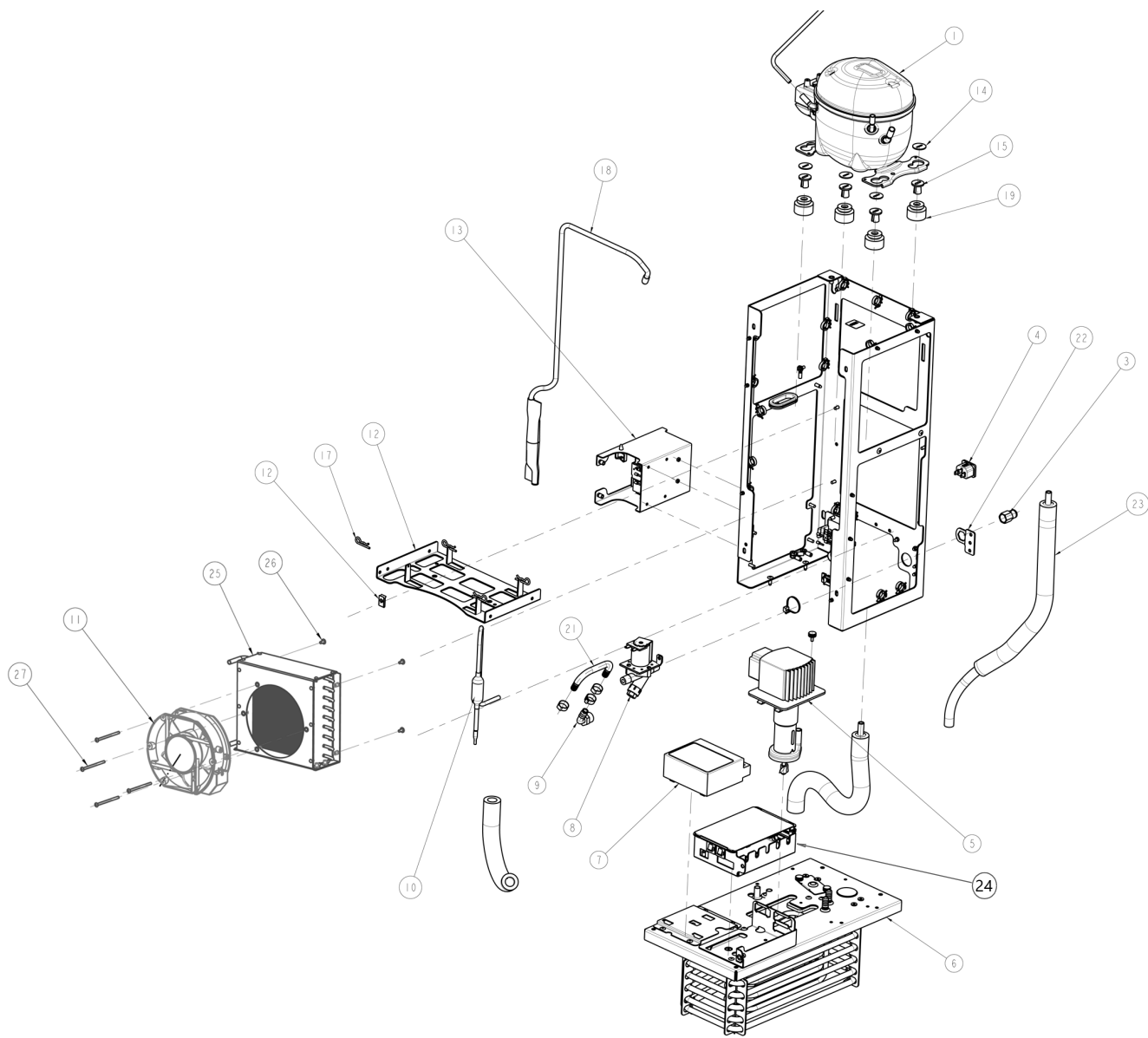


Figure 8.

**Table 8. Refrigeration Frame Assembly****Table 5**

Item	Part No.	Description
1	620074101	Kit Comp 115V/60HZ QST 2FL, R290
	629098024	Kit Comp 230V/50HZ QST 2FL, R290
3	620048659	Adapter, 1/4" FPT x 3/8" MF
4	620049959- 001	Cord Power Straight IEC60320-C13 Family
	620049959- 003	Cord, Service 230V
	620049959- 007	Cord Serv 200V 60 HZ IEC 60906-1
	620049959- 008	Cord Pwr ME Version QSTE 2/4FL
	620049959- 009	Cord PWR Qste 2/4fl Cei-16/Vii Italian Plug
5	620042742	Agitator Motor Assembly 115V
	620042741	Agitator Motor Assembly 230V/50
6	620072297	System 2FL QSTE R290 Ice Bank
7	620071645	Control Ice Bank Global 120/240V SMPS
8	740001674	Valve Water W/Solenoid, Quest Elite, ? 2/4FL
9	620049857	Reducer, Elbow, 1/4" FPT x 3/8" Barb
10	620072238	2 Cubic Inches, Filter Dryer
11	629098061	Kit Condenser Fan Qust 115V
	629098062	Kit Condenser Fan Qust 230V
12	6775	Clip Tin CB14-832-4
13	620072316	27VDC PSU
14	9649	Washer Comp Mount
15	317781000	Bushing, Split
17	08474	Clip Spring
18	620073083	Suction HX Assembly, Quest Elite 2FL
19	620049560	Grommet Ae Comp QST2
21	49034	Tube Tygon 3/8ID X 5/8
22	620054202	Brkt Solenoid Quest Elite 2/4FL
23	620049860	Tube Water Outlet
24	620072324	Box, Electric Assy. QUEST
25	620073089	Cond Quest Elite Pro R290
26	780171	Screw MA 08-32 TRPH 12 SS
27	70555	Screw MA 08-32 TRPH 84 SS

REFRIGERATION FRAME ASSEMBLY - UNITS WITH WATER DISPENSING

P/N 620074574

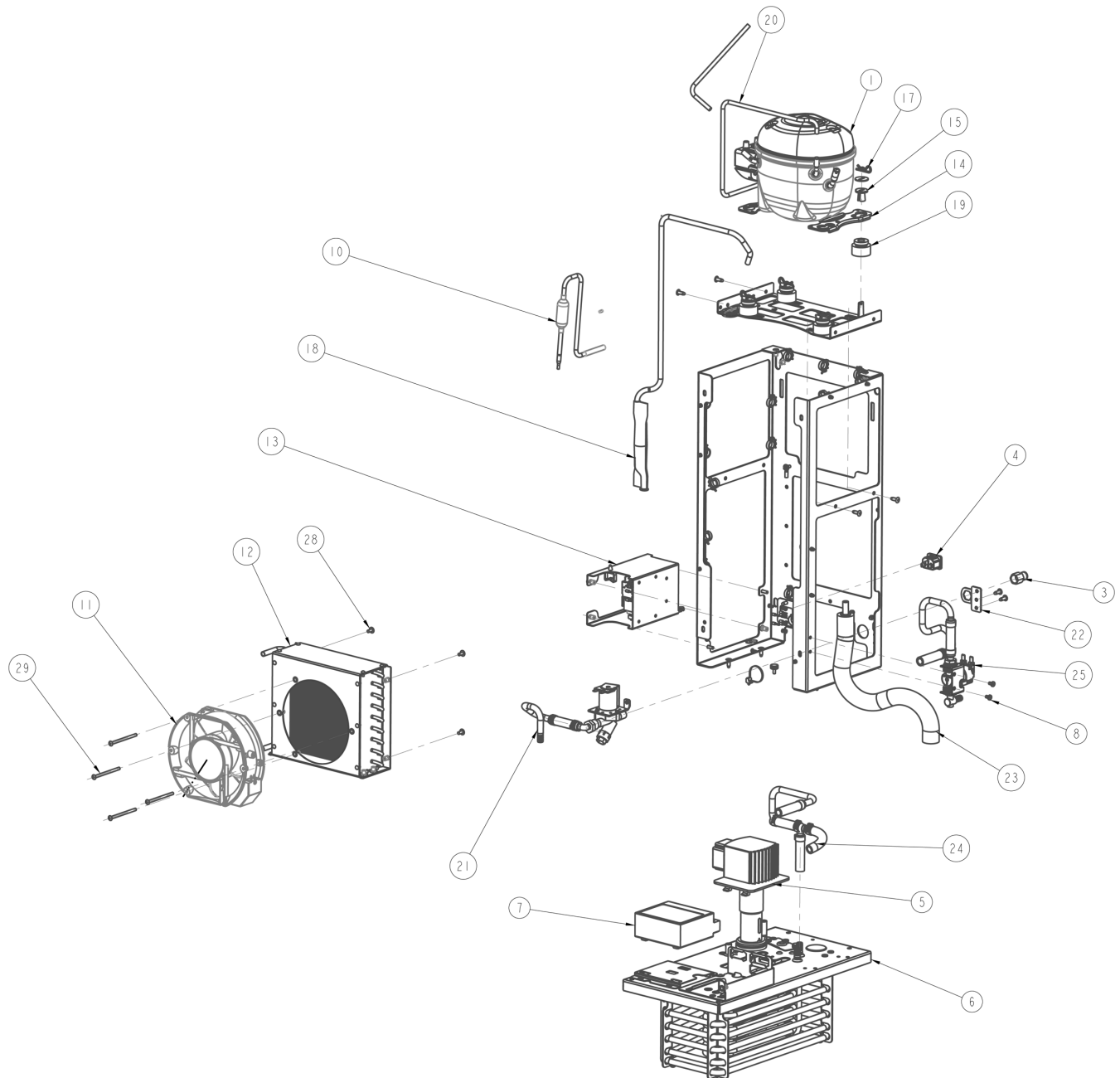


Figure 9.

**Table 9. Refrigeration Frame Assembly - Water Unit**

Item	Part No.	Description
1	629097391	Kit Comp 115V/60HZ QST 2 FL
	629097392	Kit Comp 230V/50HZ QST 2 FL
	629097393	Kit Comp 220V/60HZ CST 2 FL
3	620048659	Adapter, 1/4" FPT x 3/8" MF
4	620049959-001	Cord Power Straight IEC60320-C13 Family
	620049959-003	Cord, Service 230V
	620049959-007	Cord Serv 200V 60 HZ IEC 60906-1
	620049959-008	Cord Pwr ME Version QSTE 2/4FL
	620049959-009	Cord PWR QSTE 2/4 FL Cei-16/Vii Italian Plug
5	620042742	Agitator Motor Assembly 115V
	620042741	Agitator Motor Assembly 230V/50
6	620047892	Tank Cover Assembly, Quest Elit, 2FL
7	729011138	Kit GIBC Field Oquest (Not Shown)
	440000911	Control Ice Bank Global 120/240V SMPS
8	620074755	Screw Pan Head W/Lock Washer 8-32 SS
10	620047114	2 Cubic Inches, Filter Dryer
11	629098061	Kit Condenser Fan Qust 115 V
12	620073089	Cond Quest Elite Pro R290
13	620047655	Transformer, 115V, Quest Elite 2/4FL
	620047654	Transformer, 230V, Quest Flite 2/4FL
14	9649	Washer Comp Mount
15	317781000	Bushing, Split
17	08474	Clip Spring
18	620051406	Suction HX Assembly, Quest Elite 2FL
19	620049560	Grommet Ae Comp QST2
20	620058692	Line Discharge Quest 2FL
21	620074730	Water Valve ASM
22	620054202	Brkt Solenoid Quest Elite 2/4FL
23	620049859	Tube Assy Water Inlet To HX QST2FL
24	620074716	Water Line ASSY
25	620074714	Valve ASSY
28	780171	Screw MA 08-32 TRPH 12 SS
29	70555	Screw MA 08-32 TRPH 84 SS

PLATFORM ASSEMBLY NON FLUSH NON SOLD-OUT QST

P/N 620073302

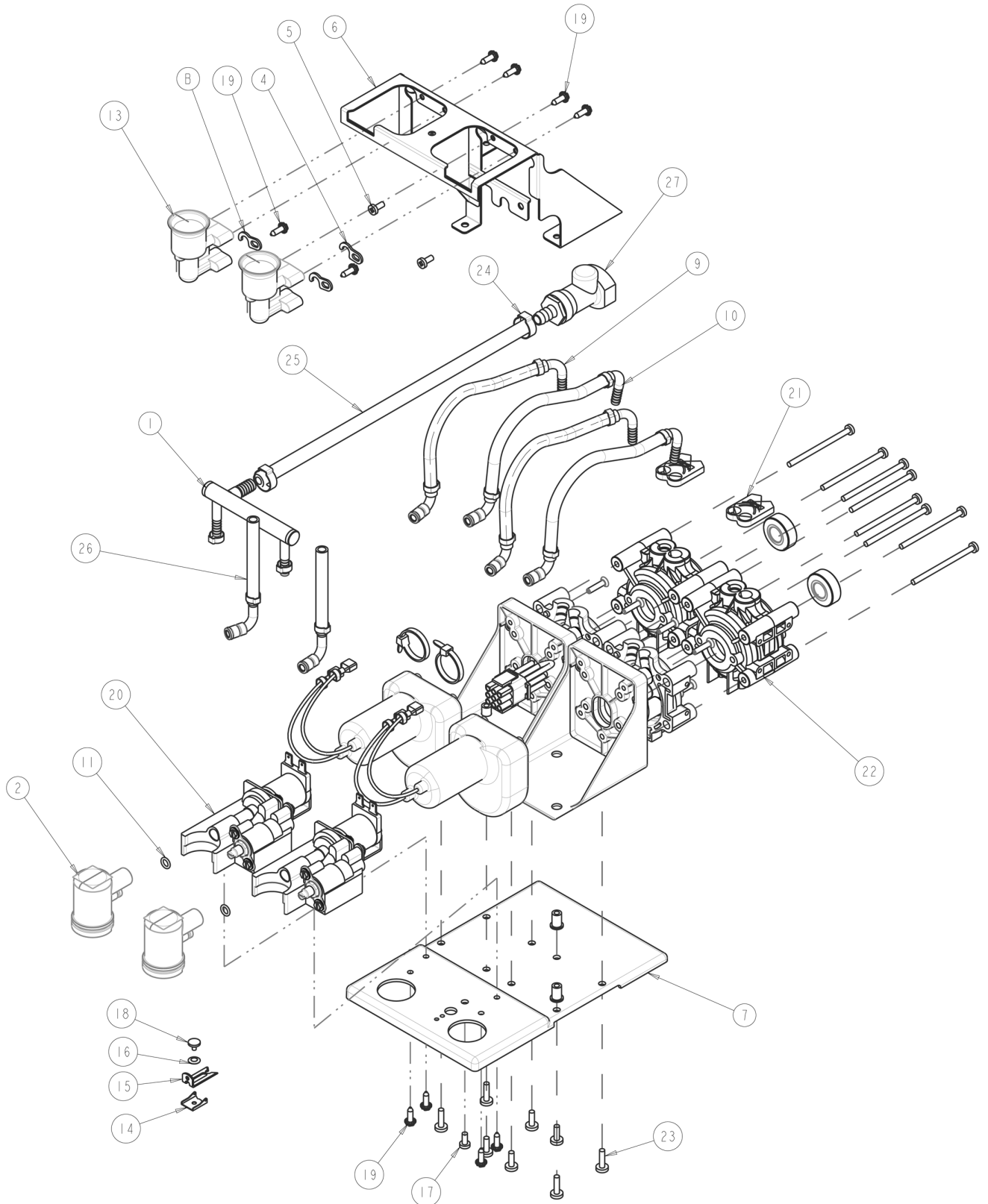


Figure 10.

**Table 10. Platform Assy Non Flush Non Sold-Out QST**

Item	Part No.	Description
1	720509314	Manifold Water In QST
2	720500033	Chamber Mixing QST4
4	724558601	Clip Tube Retainer QST
5	70171	Screw MA 08-32 TRPH 12 SS
6	720201433	Brkt Asy Platform SLJ QST-NT
7	720202704	Base Platform SLJ QST IHOP
8	45586	Washer - Hold Down Hook
9	720509103	Tube Asy Concentrate Out QST
10		Tube Asy Concentrate In QST
11	317015000	O-RING 239ID 070CS 70DU EY-P
13	620046159	Adapter Caddy No Flush QST
14	45046	Latch #2 Medium SS
15	45047	Guide Latch #2 Med
16	45048	Washer Latch #2 Med
17	0704105	Screw MA 08-32 TRPH 16 SS
18	720800077	Rivet 125D 1/8
19	49478001	Screw TC 08-18 HXSL 14 SS 25
20	45508200	Valve Block Asy QLT Generic
21	48195006	Clamp Hose .470ID
22	45185X	Pump & Motor Asy 3-Roller
23	0704107	Screw #8-32 X 5/8 THMS SS
24	309852000	Clamp Oetr 669 Open Stpls
25	49034	Tube TYGON 3/8 IDX 5/8
26	720509104	Tube Asy Water Valve Inlet
27	720720498	Coupling In-line 3/8 ID HC35
*	620073390	No-Sold-Out Harness

PLATFORM ASSEMBLY SLJ FLUSH

P/N 620073301

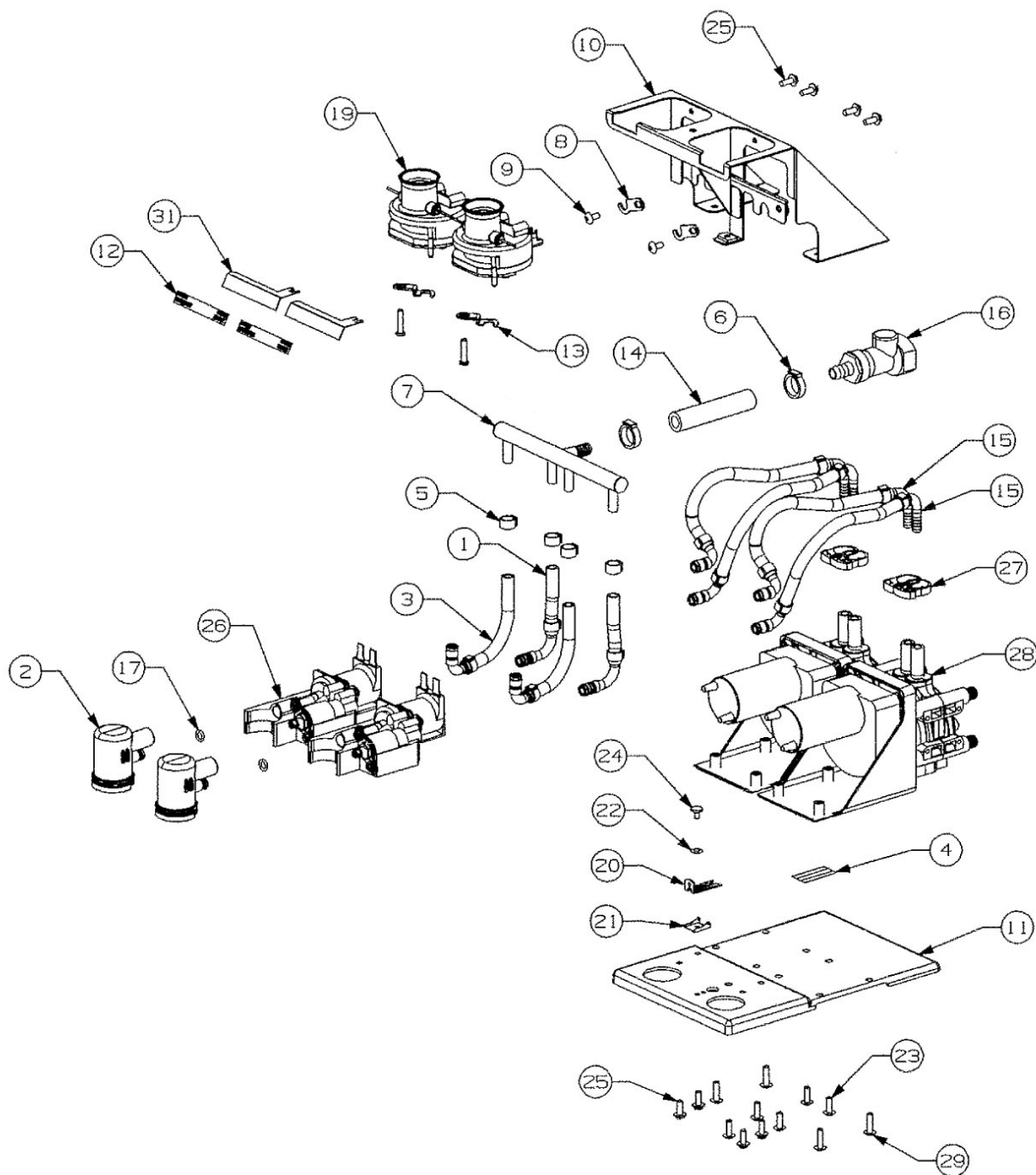


Figure 11.

**Table 11. Platform Assembly SLJ Flush**

Item	Part No.	Description
1	720509104	Tube Assembly Water Valve Inlet
2	720500033	Chamber Mixing QST4
3	720509105	Tube Assembly Water Rinse Inlet
4	47554	Label Data Tested
5	309854000	Clamp Oetr 413Open STPLS #10.5
6	30985200	Clamp Oetr 669 Open STPLS #17.0
7	720509304	Manifold Water SS Quest 4
8	724558601	Clip Tube Retainer QST
9	70171	Screw Machine 8-32 TRPH12SS
10	720201433	Bracket Assembly Platform SLJ QST IHOP
11	720202704	Base Platform SLJ QST IHOP
12	7245072	Label Dispense/Flush QST
13	720704207	Washer Hold Down Hook RH Turn QST
14	49034	Tube TYGON 3/8 IDX 5/8
15	720509103	Tube Assembly Suction Quest
16	720720498	Coupling In-line 3/8 ID HC35
17	99010	O-ring 239 ID 070CS 60DU BU-N
19	45060001	Adapter Bottle Assembly SL DIS P
20	45046	Latch #2 Medium SS
21	45047	Guide Latch #2 MED
22	45048	Washer Latch #2 MED
23	0704105	Screw MA 08-32 TRPH 16 SS
24	720800077	Rivet Platform Base QST
25	49478001	Screw Tc 08-18 Hxsl 14 Ss 25
26	45508200	Valve Block AS QLT Generic
27	48195006	Clamp Hose.470 ID
28	45185X	Pump & Motor Assembly 3-Roller
29	0704107	Screw #8-30 2X 5/8 THMS SS
31	720201611	Plate Support Bottle Adapter QST/QLT

PLATFORM QLT

P/N 720522100X

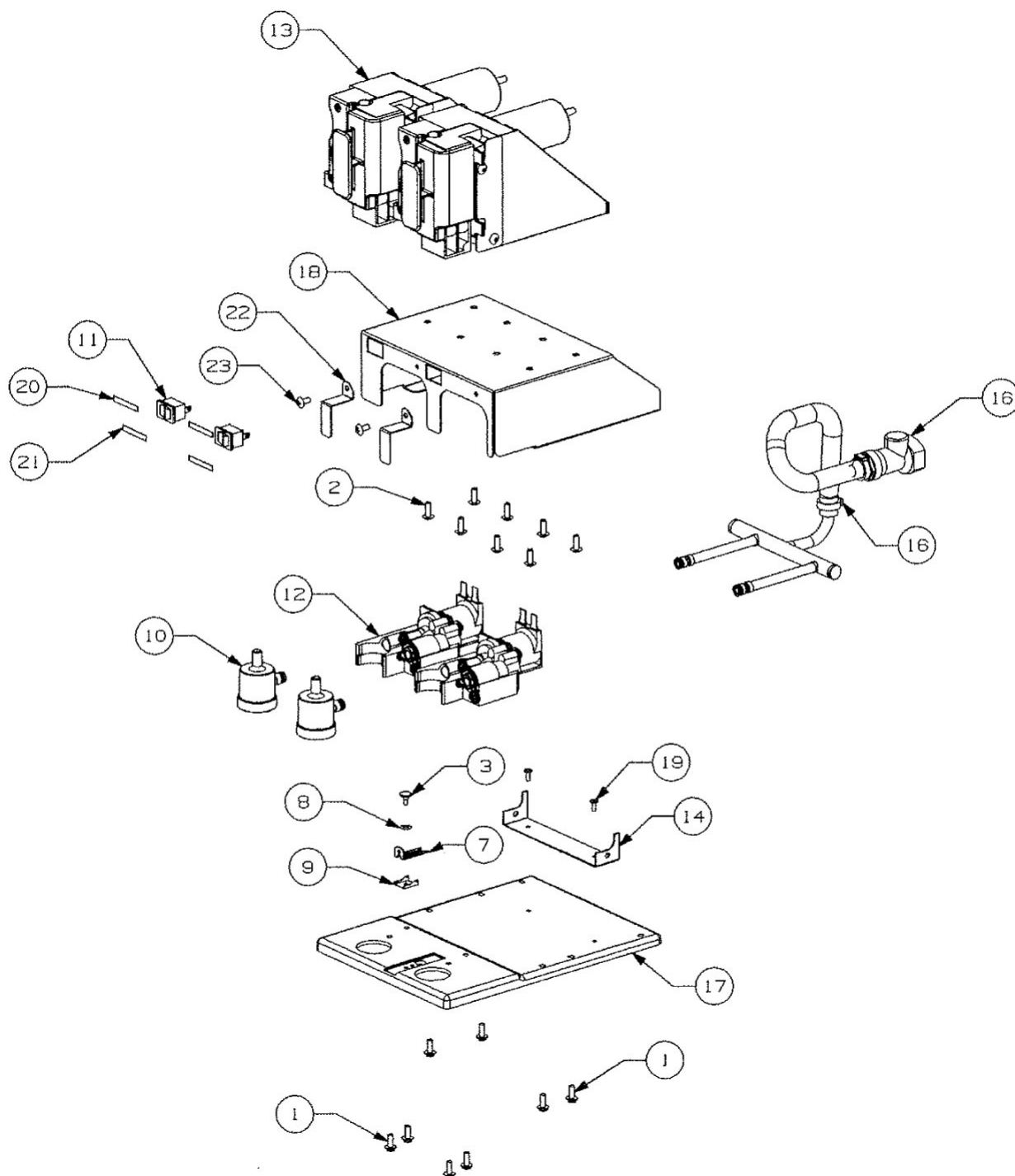


Figure 12.

**Table 12. Platform Assembly QLT**

Item	Part No.	Description
1	49478001	Screw Tc 08-18 Hxsl 14 SS 25
2	0704105	Screw MA #8-32 TRPH 16SS
3	720701001	Rivet Platform Base Quest
4	11877	Jumper Assembly Read Flush QLT 180(Not Shown)
5	11887	Jumper Assembly Red Flush Switch AL(Not Shown)
6	11888	Harness Assembly Platform SLJT1000-2(Not Shown)
7	45046	Latch #2 Medium SS
8	45047	Guide Latch #2 MED
9	45048	Washer Latch #2 MED
10	45364001X	Chamber Mixing Assembly QLT 180 Day
11	620051427	Switch Rocker Sealed
12	45508200X	Valve Block Assembly QLT Generic
13	45514100X	Pump Assembly QLT 180
14	45542	Manifold Bracket QLT 180 2 FLAV
15	55145	Wrap, Tye 5 1/2 inch Long (Not Shown)
16	720509312	Manifold Assembly Water QLT/QST2
17	720520301	Base Platform QLT QST2
18	720522011	Bracket Support Platform QST2
20	7245541	Label Run Flush QLT 180
21	7245821	Label Clean
22	720201429	Brkt Water Adjustment Cover
23	07115001	Screw TF 8-32 TRPH 12SS

PUMP ASSEMBLY

P/N 45185X

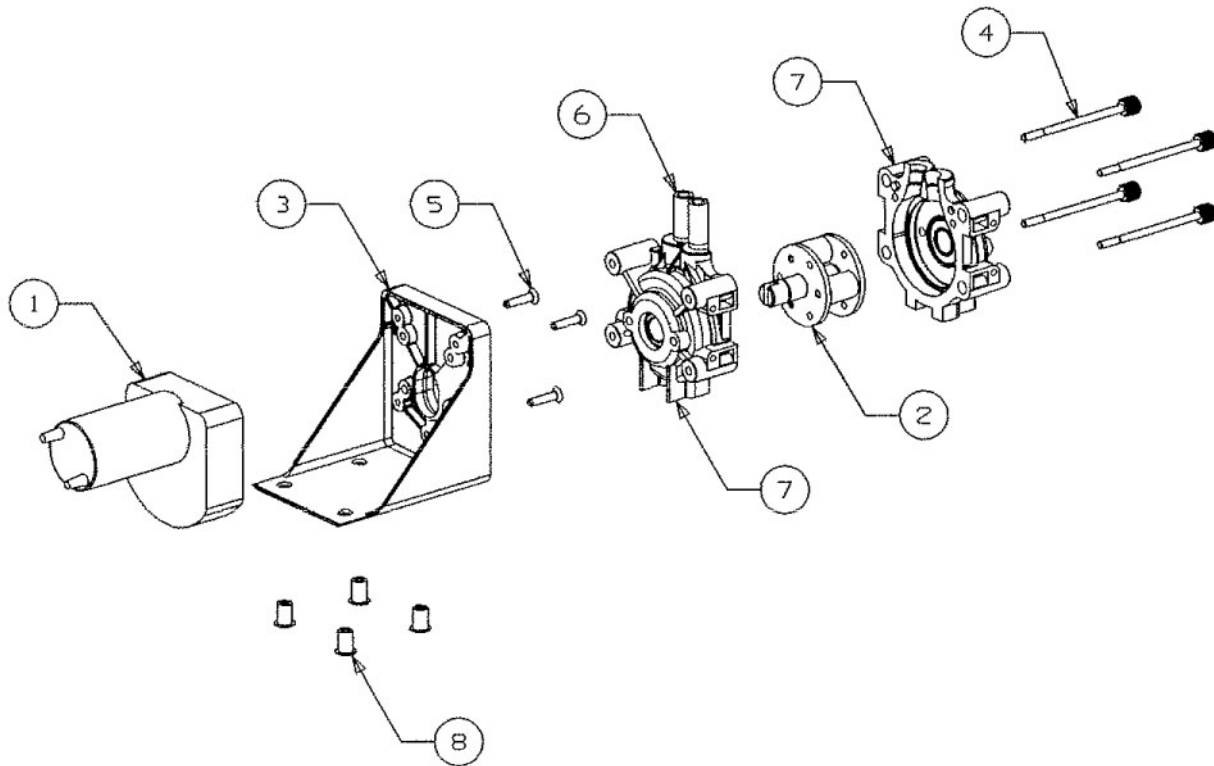


Figure 13.

Table 13. Pump Assembly

Item	Part No.	Description
1	45016001	Pump Gear Motor
2	45728001	Rotor Assembly (Thick Wall)
3	45050	Pump & Motor Mounting Block
4	70555	Screw MA 08-32 TRPH 84 SS
5	0702905	Screw #8X3/4" FHMS
6	45098	Pump Tubing Kit (Pump Tubing, Clamps & Instructions)
*	45078	Pump Assembly (Items 2 & 7)
7	45727	Pump Body, Front/Rear
8	70730	Nut Well #8-32
*	0704107	Screw #8-32 x 5/8 THMS SS

eBox ASSEMBLY

P/N 620074762

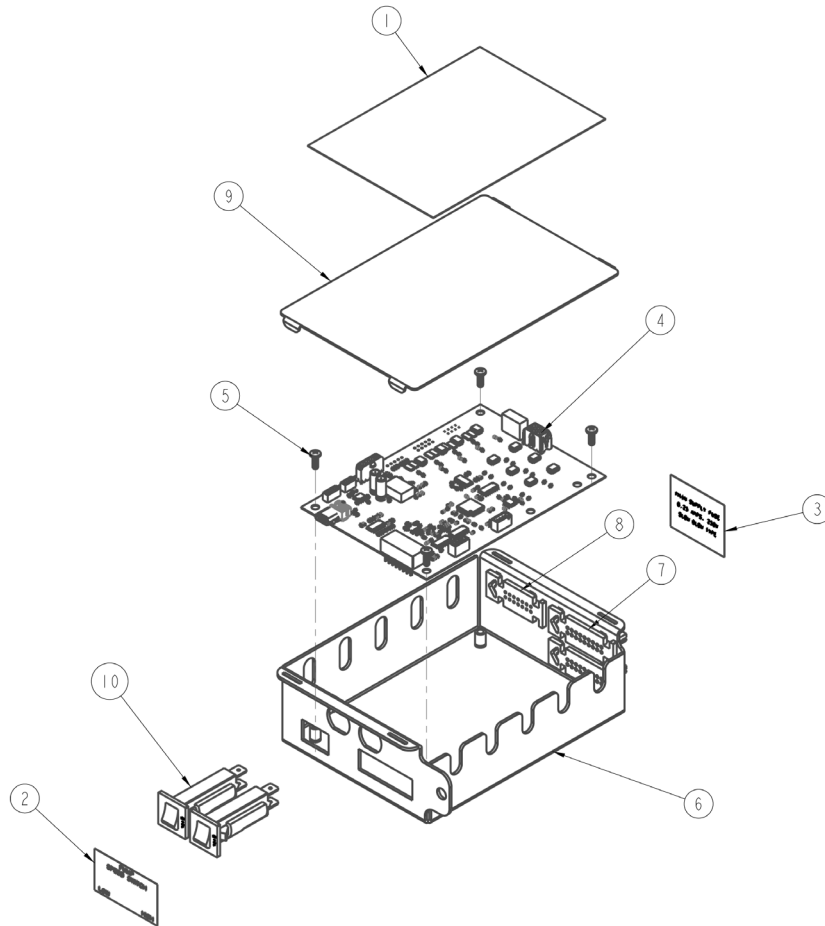


Figure 14.

Table 14. eBox Assembly

ITEM	PART NO	DESCRIPTION
1	720901002	LABEL, WIRING, E-BOX, QST2 QLT
2	45621	LABEL, PUMP-SPEED SWITCH
3	45758	LABEL, FUSE RATING
4	548000540	BOARD, QST R290, CONTROLS WTR
5	620063829	SCREW, MA, 4-40, PAPH 10
6	620072296	BRKT, QST EBOX
7	620072332	HARN, E-BOX, INTERNAL DISPENSE
8	620072333	HARN, E-BOX, INTERNAL POWER
9	720521201	COVER, ELEC BOX, DC, QST2
10	620058545-003	BREAKER, 3A, CIRCUIT-BREAKER



GENERIC BOTTLE ASSEMBLY
P/N 720401107

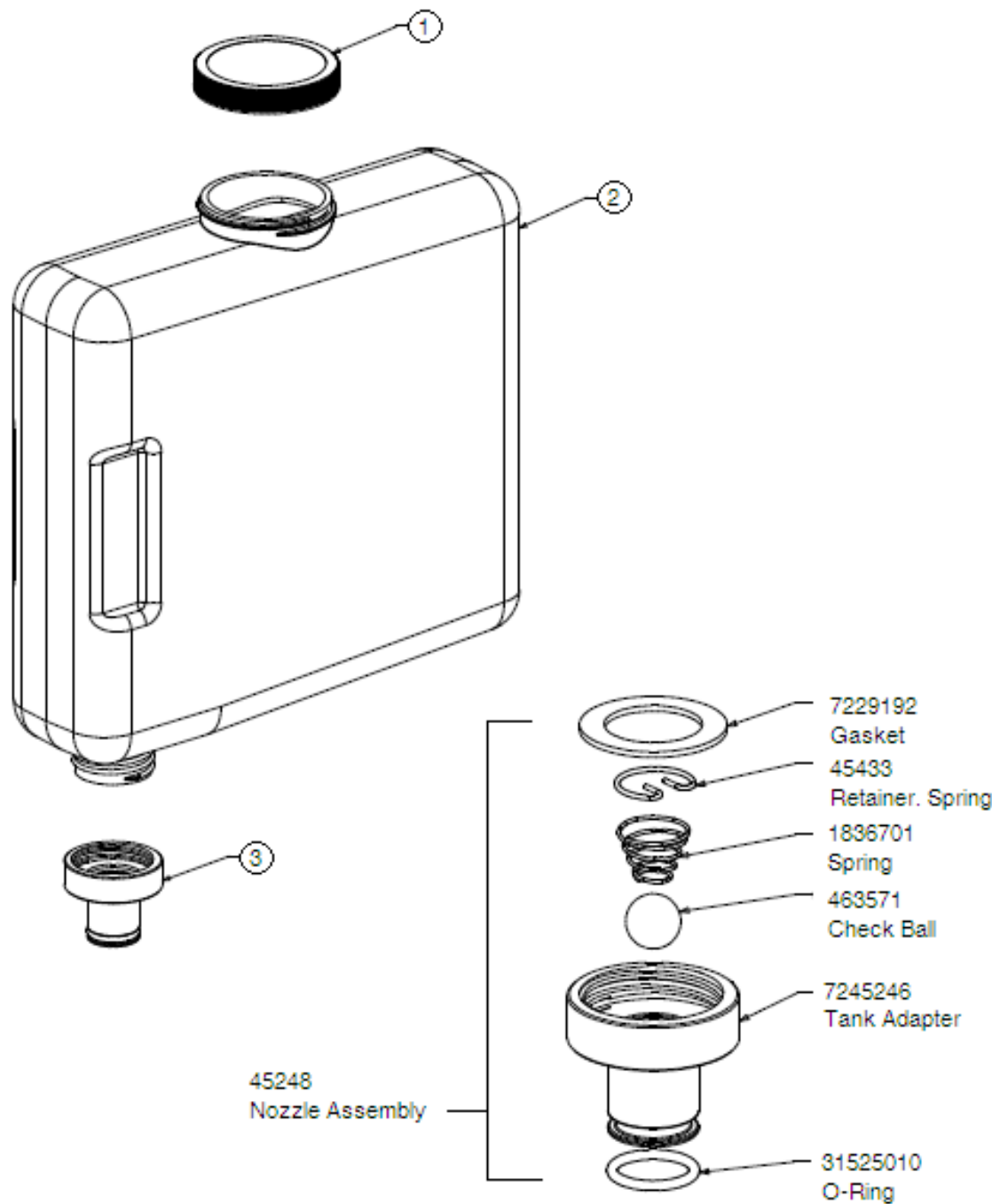


Figure 15.

Table 15. Generic Bottle Assembly

Item	Part No.	Description
1	720202010	Cap 400 Series QST
2	720401106	Bottle Refillable QST

Table 15. Generic Bottle Assembly

Item	Part No.	Description
3	45248	Adapter Assembly, Bottle



RECOMMENDED SPARE PARTS BASED ON 10 UNITS

Part No.	Description	Qty
620073088	Condenser Fan Motor 115V 60Hz	1
620073721	Condenser Fan Motor 230V 50/60Hz	1
18367	Spring, Coil S/S - water solenoid	2
620072316	Power Supply 27V RPS 120S	1
45098	Pump tubing kit	4
45432	Inner door switch	1
7245699	Flow control / bonnet assembly	1
620710107	Rubber gasket	1
19695001	Guide, water solenoid	1
31525037	O-ring - dispensing nozzle	1
45016001	Pump gear motor	2
45091001	Main water solenoid valve	1
45728001	Pump rotor assembly	1
48520001	Coil, 24VDC, valve block	1
48979103	Spool & sleeve Assy w/ o-ring	2
59328001	Fuse, 6.25 amp	1
620071645	Global Ice Bank Control 120/230V	1
720500014	Drip tray grill	1
720500104	Drip tray grill	1
720500710	Door gasket	1
720502800	Agitator motor	1
620073748	Fan Motor, Cabinet 115V/60HZ	2
620073749	Fan Motor, Cabinet 230V/50HZ	2
720508801	Push button control board	1
720508802	Portion control board	2
702511606	Ballast Board	1
720703502	Foam gasket , lower door	1
620073089	Cond Quest Elite Pro R290	1
548000278	Board Door Breakout Control	1
620072238	Dryer R290 2.36G 1/4ODF	1
620074101	Compressor Kit Assembly Quest R290 2FL	1
620072324	System Controls E-Box QST R230	1
620073390	Harn Motor and Valve Ctrl-NO SOLD	1
620049320	Harn Combined Compressor Condenser	1
620072330	Harn E-Box Power Input and Water	1
620072331	Harn E-Box to Cabinet	1
620072334	Harn Merchandiser Power	1
620072335	Harn Door On/Off	1
620072336	Harn P2P Dispense Keypad	1
620072337	Harn Pump Deck SOLD OUT	1
71860290	Armature Solenoid	1
620715835	Nozzle Static Mixer Asm	1
629098080	Kit Magnetic Latch 2FL (includes door gasket)	1

